

ATR WINDSHIELD



Before you begin, check to be sure all parts and tools are accounted for. Please retain the installation instructions for future reference and parts ordering information.

Kit Components:

<u>QTY.</u>	<u>Part Description</u>
1	Windshield
3	Upper clamps assys.
4	Middle clamps assys.
4	Lower well nut assys.
1	Instruction sheet

Installation Supplies:

Phillips head screw driver
Drill with 3/8" drill bit
7/16" wrench

Approximate Installation Time: 25
Minutes

INSTRUCTIONS

Prepare the windshield:

1. Insert the three upper clamps onto the upper center cab frame tube as shown in the illustration.
2. Install the windshield to the clamps that were installed in step one.
3. With the lower portion of the windshield pressed firmly against the front of the cab frame mark the four holes that will need to be drilled into the body to install the lower well nut assemblies.
4. Remove the windshield. Drill the holes that were marked in step 3 with a 3/8" drill bit.
5. Snap the four middle clamps into place on the cab frame front down tubes as shown in the illustration.

Install the windshield:

6. Reinstall the windshield on the upper clamps.

Install the lower well nut fasteners:

7. Install the lower well nuts in the holes that were drilled in step 4. Install the screws and screw cap collars through the windshield and in the well nut as shown in the illustration. Install the screw covers on the screw cap collars.

Install the middle clamps:

8. Install the four screws and washers from the front through the windshield and clamps installed in step 5. Finish by fastening the Nylock nuts from the back side.
9. Check to be sure all fasteners are properly tightened.

