

# Seat Belt Kit, Middle Bench Section Assembly Instructions



Treker 4210ST and 4410ST Series

Manual No. 701-119M

## Before You Start



When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

**IMPORTANT:** Before you begin, read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

Your Land Pride middle seat belt is exclusively designed for your Land Pride Treker. Please read these installation instructions and the vehicle Operator's Manual thoroughly before beginning. Especially read information relating to safety concerns. Also included in the Operator's Manual is important information on operation, adjustment, troubleshooting, and maintenance for this attachment (some manual sections do not apply to all accessories).

A separate Parts Manual for replacement parts can be purchased from your dealer or available free of charge at [www.landpride.com](http://www.landpride.com). Have model and serial numbers handy when placing an order.

### Manual Part Numbers:

- Operator's Manual . . . . . 700-108M
- Parts Manual . . . . . 700-109P

## General Information

These assembly instructions apply to the following Mid Bench Seat Belt Accessories:

**701-118A SEAT BELT KIT,  
MIDDLE BENCH SECTION**

### Tools required:

- Safety Glasses
- Work Gloves
- Two 5/8" box end or open end wrenches

## Assembly Instructions

A detailed listing of parts for this accessory kit is provided on page 3. Use the list as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

### Initial Preparations



### CAUTION!

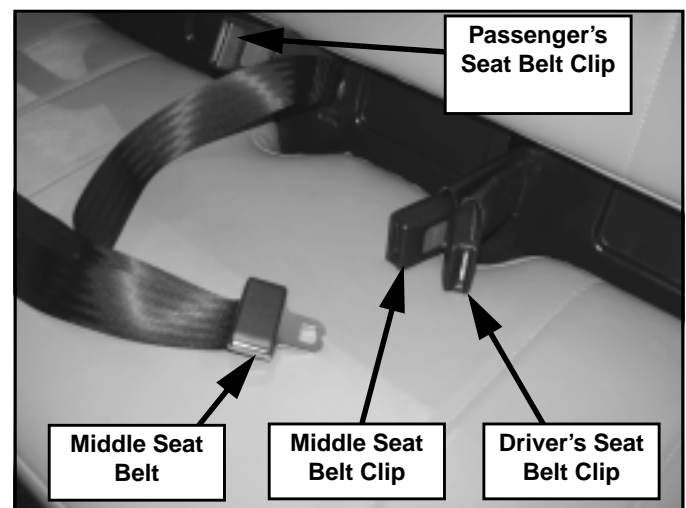
Securely support cargo box in the up position to prevent injury when working under the cargo box.

1. Park vehicle on a flat surface, move gear shift lever to park, and raise cargo box fully up. Securely support cargo box in the up position to prevent injury.
2. Turn off engine and remove ignition key.

### Seat Belt Installation

Refer to Figure 2 on page 2:

1. Locate the driver's side seat belt clip mount (located behind the seat) and remove existing 7/16" x 1" hex head bolt (#1) and 7/16" hex flange lock nut (#2). **Do not remove seat belt.**
2. Position the middle seat belt clip with the push button facing towards the driver side as shown in Figure 1 and tuck the mounting end down through the same opening the driver's seat belt clip is mounted through.

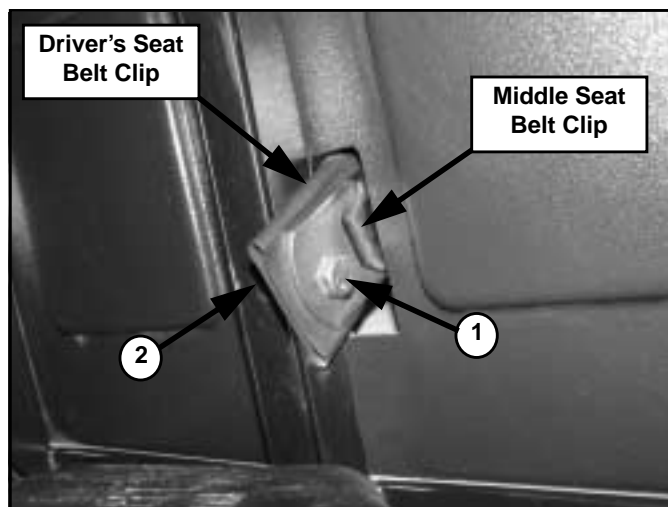


Description  
Figure 1

## Assembly Instructions

### Refer to Figure 2:

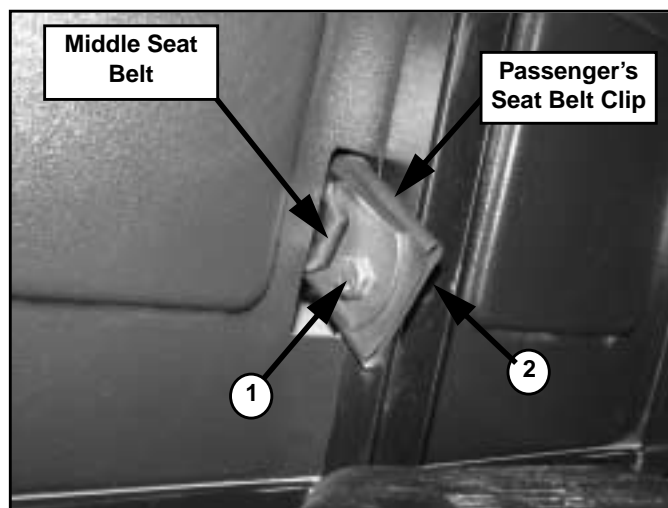
3. Attach both seat belt clips with new 7/16" x 1 1/4" hex head bolt (#1) and 7/16" hex flange lock nut (#2) as shown. Tighten nut to 78 ft. lbs. of torque.



Description  
Figure 2

### Refer to Figure 3:

4. Locate the passenger's side seat belt clip mount (located behind the seat) and remove existing 7/16" x 1" hex head bolt (#1) and 7/16" hex flange lock nut (#2). **Do not remove passenger's seat belt clip.**
5. Position the middle seat belt with buckle facing towards the passenger's side as shown in Figure 1 on page 1, and tuck the mounting end down through the same opening the passenger's seat belt clip is mounted through.
3. Attach both the seat belt clip and middle seat belt with new 7/16" x 1 1/4" hex head bolt (#1) and 7/16" hex flange lock nut (#2) as shown. Tighten nut to 78 ft. lbs. of torque.



Description  
Figure 3

**Listing of Parts**

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**Kit No. 701-118A****SEAT BELT KIT, MIDDLE BENCH SECTION**

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<b>Qty.</b>	<b>Part No.</b>	<b>Part Description</b>
1	701-119M	MANUAL, SEAT BELT KIT BENCH
1	840-233C	BELT, ADJUSTABLE LAP
2	802-673C	HHCS 7/16-14 X 1 1/4 GR5 PLT
2	803-229C	NUT HEX FLANGE LOCK 7/16-14 PLT



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