

Dealer Uncrating & 4-Post Accessory Bar Assembly Instructions



Treker 4220ST and 44200ST Series

Manual No. 700-505M

Dealer Preparations

The dealer is required to assemble the 4-Post Accessory Bar and steering wheel. Please carefully follow uncrating and assembling instructions below.

Be sure to read and follow these instructions before assembling any additional components to the vehicle. Optional and Accessory Equipment shipped with the vehicle will include individual assembly instructions.

For Further Assistance Contact:

Land Pride

Service Department

P.O. Box 5060

Salina, KS 67402-5060

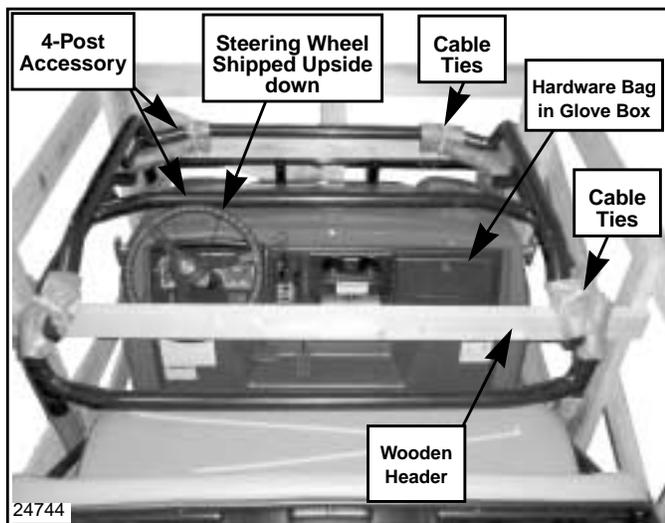
E-mail address

lpservicedept@landpride.com

Uncrating Instructions

Refer to Figure 1:

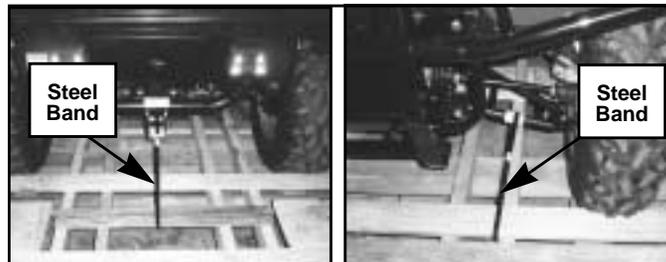
IMPORTANT: Be careful not to damage the 4-Post Accessory Bar paint and vehicle body surface while setting up the vehicle. It is recommended that two people lift the 4-Post Accessory Bar out to help eliminate any damage to the accessory bars or to the vehicle. Set aside any loose items on a surface that will not damage the paint.



View of Crate with Top Removed
Figure 1

1. Remove top cover of crate being careful not to drop any objects on the vehicle.

2. Remove cable ties securing 4-Post Accessory Bars. Remove accessory bars from crate.
3. Remove Front and Side crate panels.



Back of Treker

Front of Treker

Figure 2

4. Refer to Figure 2. Cut steel bands securing vehicle's front and rear to the crate floor. Set steel banding aside to prevent entanglement with vehicle.
5. Steering wheel is shipped mounted to steering column upside down. Remove cable ties and steering wheel from steering column.
6. Remove hardware bag from glove box.
7. Remove center steering cap and nut from hardware bag.
8. Turn steering wheel over and install to steering column with one spoke at 6:00, one at 10:00 and the other at 2:00. Secure steering wheel with center nut. Tighten center nut to 60 ft-lbs of torque.
9. Install center cap over center nut.
10. The vehicle is shipped with the black negative battery cable disconnected and fastened to the frame nearby with a cable tie. Cut cable tie and fasten negative cable to the battery's negative (-) post.
11. Check engine oil level at the dipstick. Add SAE 10W/30 oil if oil is below the full mark on the dipstick. Do not overfill.

IMPORTANT:

When adding fuel, use gasoline with an octane rating of 87 or higher. Also use a fuel stabilizer/conditioner to keep gasoline fresh for 90 days and to eliminate gum-like varnish build-up in the fuel system. Never use methanol, gasoline containing methanol and/or gasohol containing more than 10% ethanol. These fuels can damage the vehicle's fuel system. Do not mix oil with gasoline.

12. Check fuel level in the tank. If needed, add gasoline with a fuel stabilizer to perform initial starting operations.
13. Start vehicle, release park brake by moving transmission shift lever to (F) forward and drive vehicle off of crate floor to a suitable work area.

Assembly Instructions

Assembly Instructions

NOTE: It is recommended that two people assemble and install the 4-Post Accessory bar. Also, tape area around hood mounting holes to protect against scratching the vehicle surfaces.

Install Rear Accessory Bar

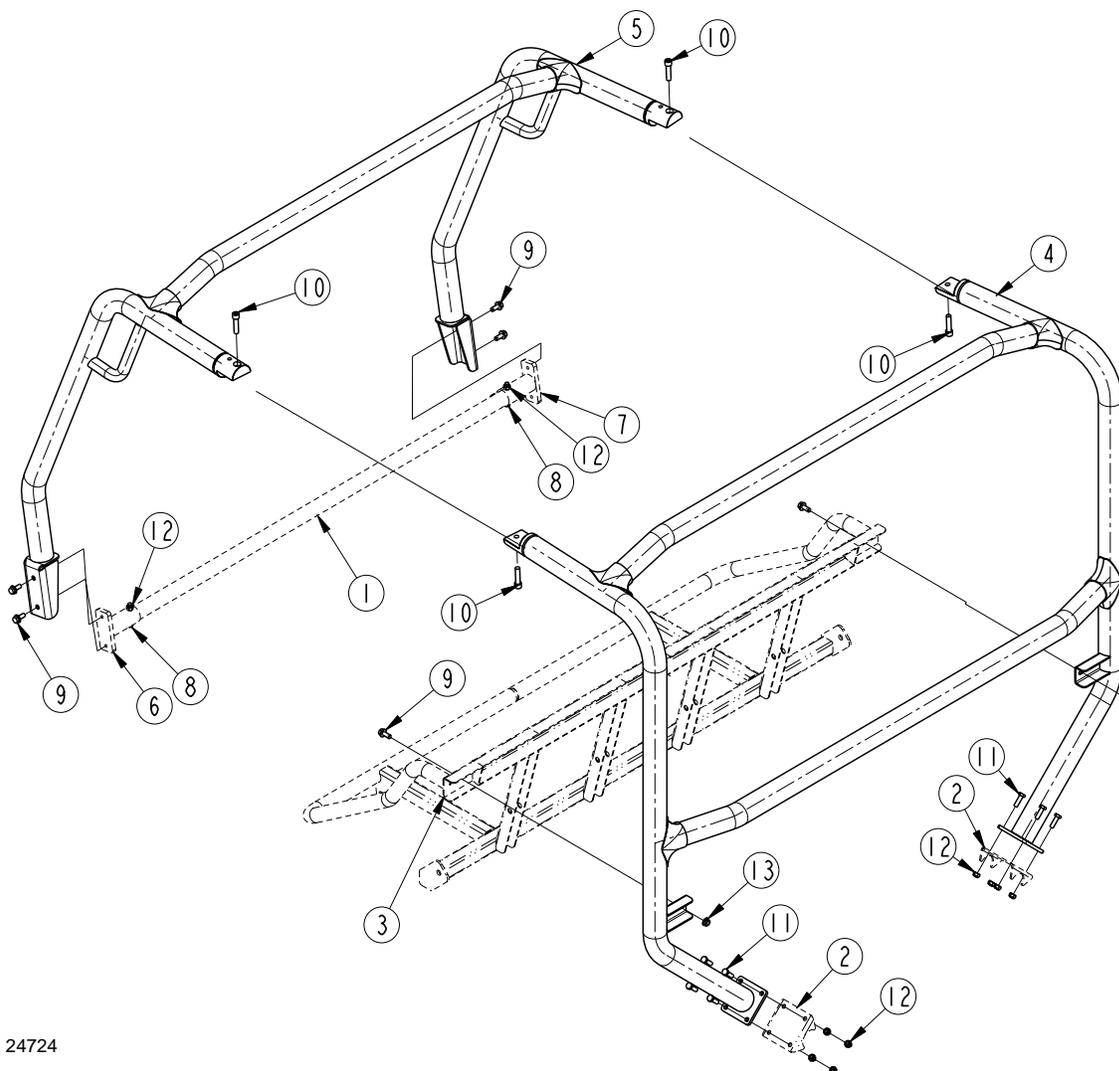
Refer to Figure 3:

1. Raise cargo box up with power lift switch.
2. Attach rear accessory bar (#4) to the main frame mount (#2) with 5/16" x 1" GR5 hex head cap screws (#11) and hex nylock nuts (#12). Nuts to be located on the bottom side. Do not tighten nuts at this time.
3. Attach rear accessory bar (#4) to seat frame (#3) with 5/16"-18 x 3/4" GR5 hex flange screw (#9) and hex lock nut (#13). Draw nuts up snug without tightening them.

Install Front Accessory Bar

Refer to Figure 3:

1. Apply loctite onto the threads of four 5/16"-18 x 3/4" hex flange screws (#9). Attach front accessory bar (#5) to front mounts (#6) with the 5/16" hex flange screws (#9). Do not tighten nuts at this time.
2. Apply loctite onto the threads of four 3/8"-16 x 1 1/2" stainless steel hex socket head cap screws (#10). Attach front accessory bar to rear accessory bar with the 3/8" hex socket cap screws (#10) and tighten to 20 ft-lbs. of torque.
3. Tighten all 5/16" hardware to 17 ft-lbs. of torque.
4. The 5/16" nylock nuts (#12) are shipped installed but not tightened. Access them through the front wheel wells and tighten to 17 ft-lbs. of torque.



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Figure 3