

# DEALER UNCRATING AND ASSEMBLY INSTRUCTIONS



Treker 4200/4400 ST / NT and 4210/4410 ST Series

Manual No. 700-109M

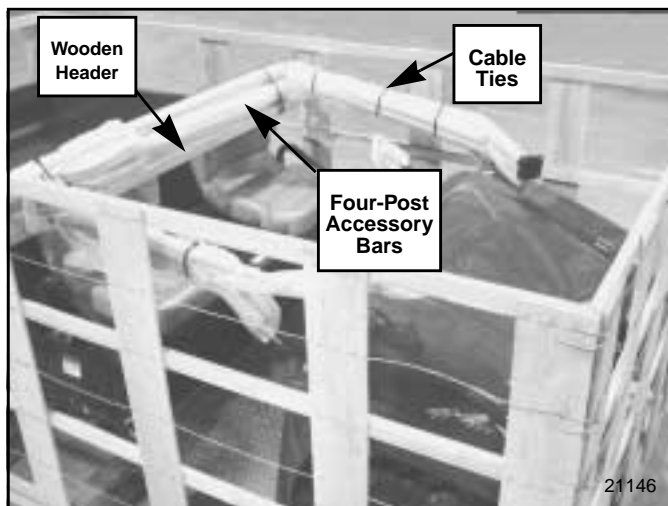
## Dealer Preparations

It is required of the dealer to assemble the Four-Post Accessory Bar, steering wheel and front bumper to the Treker. Please carefully follow uncrating and assembling instructions below.

### Uncrating the Vehicle

Refer to Figure 1:

**IMPORTANT:** Be careful not to damage the Four-Post Accessory Bar paint and vehicle body surface while setting up the vehicle. It is recommended that two people lift the Four-Post Accessory Bar out to help eliminate any damage to the accessory bars or to the vehicle. Set aside any loose items on a surface that will not damage the paint.



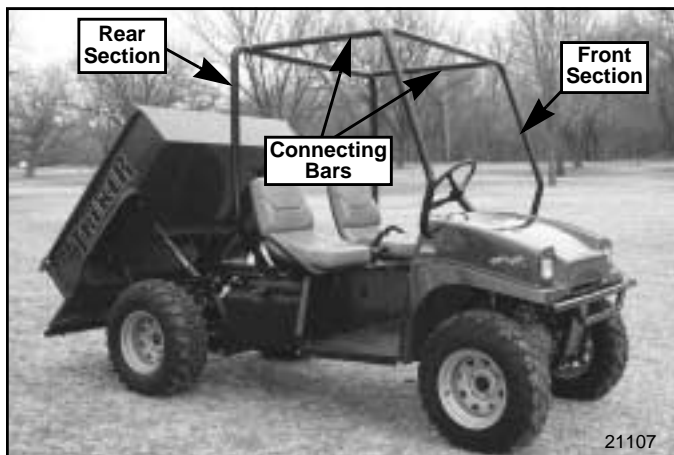
View of Crate with Top Removed  
Figure 1

1. Remove top cover of crate being careful not to drop any objects on the vehicle.
2. Remove hardware bag from Four-Post Accessory Bars. Remove manual bag.
3. Remove cable ties securing Four-Post Accessory Bar Sections to wooden header. Remove rear and connecting accessory bar sections from crate.
4. Remove header from crate and carefully rest front bar against the seat.
5. Remove Front and Side crate panels.
6. Rotate Front Accessory Bar Section up and secure with two 5/16" x 2" grade 5 hex bolts and Nylock hex nuts under the front wheel wells. Do not tighten.
7. Cut steel bands securing the vehicle's front and rear to the crate floor. Set steel banding aside to prevent entanglement with vehicle.
8. Steering wheel is shipped mounted to steering column upside down. Remove cable ties and steering wheel from steering column.
9. Remove center steering cap and nut from parts bag.
10. Turn steering wheel over and attach to steering column with center nut. Torque nut to 60 ft.-lbs.
11. Install center cap over center nut.
12. The vehicle is shipped with the black negative battery cable disconnected and fastened to the frame nearby with a cable tie. Cut cable tie and fasten negative cable to the battery's negative (-) post.
13. Check engine oil level at the dipstick. Add SAE 10W30 oil if oil is below the full mark on the dipstick. Do not overfill.
14. Check fuel level in the tank. If needed, add gasoline with a fuel stabilizer to perform initial starting operations.
15. Start vehicle, release park brake and drive vehicle off of crate floor to a suitable work area.

**IMPORTANT:**  
When adding fuel, use gasoline with an octane rating of 87 or higher. Also use a fuel stabilizer/conditioner to keep gasoline fresh for 90 days and to eliminate gum-like varnish build-up in the fuel system.  
Never use methanol, gasoline containing methanol and/or gasohol containing more than 10% ethanol. These fuels can damage the vehicle's fuel system. Do not mix oil with gasoline.

**Assembling Components to the Vehicle**  
**Refer to Figure 2**

NOTE: It is recommended that two people assemble and install the Four-Post Accessory bar.

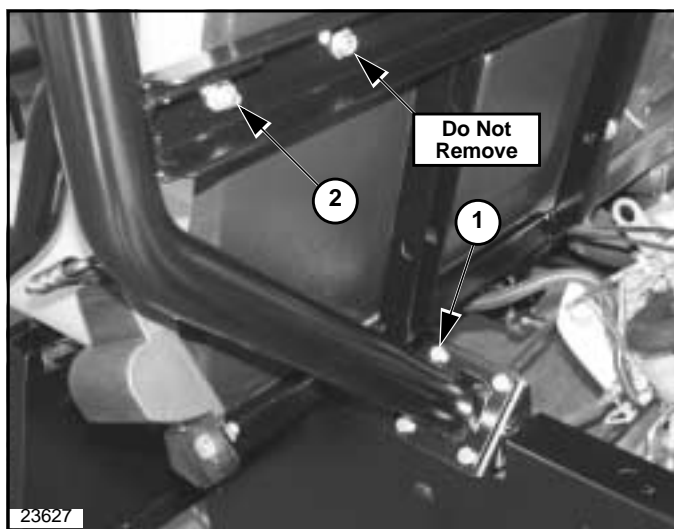


**Four-Post Accessory Bar Assembly**  
**Figure 2**

1. Lift cargo box up with power lift or by hand if not equipped. Secure cargo box up with blocks to keep it from falling down and causing personal injury.

**Refer to Figure 3:**

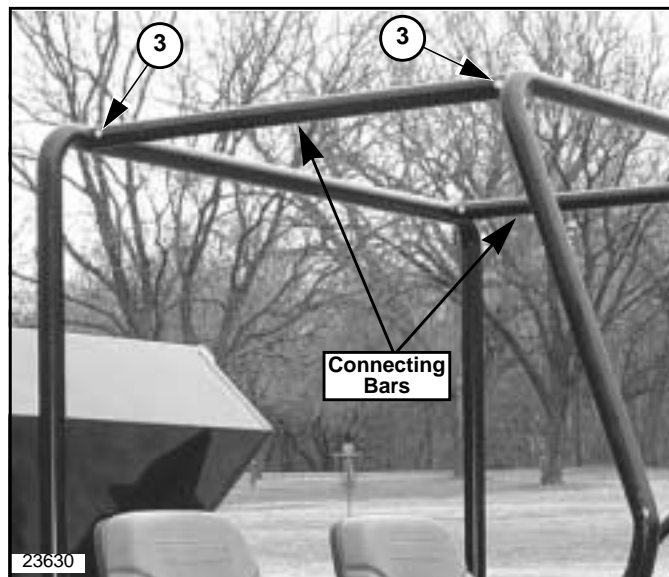
2. Skip to step 3 if the Treker has bucket seats. Remove the two outside existing 5/16" x 3/4" grade 5 hex flange head screws and hex flange lock nuts (See balloon #2 in Figure 3 below).
3. Install rear accessory bar with eight 5/16" x 1" GR5 hex head screws and nylock hex nuts (#1). Nuts to be located on the bottom side. Do not tighten.



**Bench Seat Type Shown**  
**Figure 3**

**Refer to Figure 4**

4. Install right and left connecting bars with four 5/16" x 2" grade 5 Hex screws and Nylock hex nuts (#3). Nuts to be located on the inside. Tighten to 17 ft-lb. torque.



**Figure 4**

**Refer to Figure 3:**

5. Skip to step 6 if the Treker has bucket seats. Reinstall the two existing 5/16" x 3/4" grade 5 hex flange head screws and hex flange lock nuts (#2). Nuts to be located on side shown. Tighten to 17 ft-lb. torque.
6. Tighten rear accessory bar screws to 17 ft-lb. torque.
7. Tighten front accessory bar screws to 17 ft-lb. torque.

**Optional and Accessory Equipment**

Optional and Accessory Equipment shipped with the vehicle will include individual assembly instructions. Be sure to read and follow these instructions before assembling any additional components to the vehicle.

**For Further Assistance Contact:**

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