Before You Start

When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

IMPORTANT: Before you begin, read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

Your Folding Cutter LED Light Kit 3" is exclusively designed for your Land Pride Rotary Cutter Model No.

RCFM4014 .................................... All S/N's
RC2512 & RC2515 ................................. All S/N's
RC(M)3615 .......................... S/N 945023+
RC4015 ............................... S/N 944961+
RC(M)4610 & RC(M)4615 ........................ All S/N's
RC(M)5610 & RC(M)5615 ........................ S/N 944730+
RC(M)6610 & RC(M)6615 ........................ S/N 944730+
RCB(M)6610 & RCB(M)6615 ................. S/N 944730+
RC(M)3614 & RC(M)3620 ........................ All S/N's
RC(M)4614 & RC(M)4620 ........................ All S/N's
RC(M)5014 & RC(M)5020 ........................ All S/N's

Please read these installation instructions and your Rotary Cutter Operator’s Manual thoroughly before beginning. Especially read information relating to safety concerns. Also included in the Operator’s Manual is important information on operation and maintaining this accessory. Some manual sections do not apply.

Tools Required

- Safety glasses
- Work gloves
- Pencil
- Tape Measure
- Side diagonal cutters
- Two 7/16" box end or open end wrenches
- Two 9/16" box end or open end wrenches
- Two 1 1/8" box end or open end wrenches (RCFM4014)

Tractor & Cutter Shutdown

The following are basic shutdown procedures. Follow these procedures and any additional shutdown procedures provided in your tractor Operator’s Manual before leaving the operator’s seat.

1. Reduce tractor engine speed and disengage PTO if engaged.
2. Park tractor and implement on level, solid ground.
3. Lower cutter and wings to ground.
4. Put tractor in park or set park brake, turn off engine, and remove switch key to prevent unauthorized starting.
5. Relieve all hydraulic pressure to auxiliary hydraulic lines.
6. Wait for all components to come to a complete stop before leaving the operator’s seat.
7. Use steps, grab-handles and skid-resistant surfaces when getting on and off the tractor.

Assembly Instructions

For detailed assembly instructions, see:

<table>
<thead>
<tr>
<th>Description</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>RCFM4014 Breakaway LED Light Kit</td>
<td>2</td>
</tr>
<tr>
<td>RC2512 LED Light Kit 2&quot;</td>
<td>6</td>
</tr>
<tr>
<td>RC2515, RC(M)3615, &amp; RC(M)4015 Light Kit 2.5&quot;</td>
<td>8</td>
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<tr>
<td>RC(M)4615 LED Light Kit 3&quot;</td>
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<td>RC(M)5615 &amp; RC(M)6615 Light Kit 3&quot;</td>
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<td>RCB(M)6615 LED Light Kit 3.5&quot;</td>
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<td>RC(M)4610 LED Light Kit 3&quot;</td>
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<td>RC(M)5610 &amp; RC(M)6610 Light Kit 3&quot;</td>
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<td>RCB(M)6610 Light Kit 3.5&quot;</td>
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<td>RC(M)3620 &amp; RC(M)4620 Light Kit 3.5&quot; LL</td>
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<td>RC(M)5014 &amp; RC(M)5020 Light Kit</td>
<td>34</td>
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</table>
RCFM4014 Breakaway LED Light Kit
Refer to Figure 1-1:
326-956A 4014 Breakaway Light Kit
A detailed listing of parts for this accessory kit is provided on page 4. Use the list as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com Have model and serial numbers handy when placing an order.

Manual Part Numbers:
- Operator’s Manual ......................... 326-730M
- Parts Manual ............................... 326-730P

The lead wiring harness (#31) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail A before purchasing this product.

2. Assembly right-hand breakaway light (#1A).
   a. Attach bracket mount (#11) to deck lug (E) with 1/2"-13 x 1 3/4 GR5 bolts (#12) and hex flange lock nuts (#13). Tighten lock nuts to the correct torque.
   b. Attach pivot bar (#8) to bracket mount (#11) with 1/4"-20 x 2" GR5 bolts (#9) and lock nuts (#10). Tighten lock nuts to the correct torque.
   c. Locate right-hand breakaway light mount (#7A) with amber reflector (#16) facing forward and on the right side of the light mount as shown. The red decal (#15) must face reward behind the amber decal. The orange decal (#14) must face reward next to the red decal.
   d. Attach right-hand breakaway light mount (#7A) to pivot bar (#8) with compression spring (#6), spring bushing (#5), flat washer (#4), and hex nut (#3).
Assembly Instructions

3. Draw hex nut (#3) up tight. Do not use impact wrench on nut (#3).
4. Tighten jam nut (#2) against hex nut (#3).
5. Repeat steps 2-4 to attach the left-hand breakaway light assembly (#1B). Make sure amber decal (#16) is facing forward and on the left side of the light mount as shown. The red decal (#15) must face reward behind the amber decal. The orange decal (#14) must face reward next to the red decal.
6. Locate dual LED light LH (#19). When turned upside down, it will have the front and rear amber lens (#33) on the right side with the red lens (#32) facing back and the black lens (#34) facing forward as shown.
7. With dual LED light LH (#19) rotated upside down, attach it to the right-hand breakaway light mount (#7A) with 1/4"-20 x 1 1/4" bolts (#17), flat washers (#18), and lock nuts (#21) as shown. Tighten lock nuts.
8. Locate dual LED light RH (#20). When turned upside down, it will have the front and rear amber lens (#33) on the left side with the red lens (#32) facing back and the black lens (#34) facing forward as shown.
9. With dual LED light RH (#20) rotated upside down, attach it to the left-hand breakaway light mount (#7B) with 1/4"-20 x 1 1/4" bolts (#17), flat washers (#18), and lock nuts (#21) as shown. Tighten lock nuts.
10. Attach hose holder bracket (#26) to the left-hand 3-point clevis as shown or if more convenient for the operator, to the right-hand 3-point clevis with 3/4"-10 x 1 1/2" GR5 bolt (#23) and lock nut (#28). Tighten lock nut to the correct torque.
11. Attach spring hose loop (#22) to the hose holder bracket (#26) with 3/8"-16 x 1 GR5 bolt (#24), flat washer (#25), and lock nut (#27). Tighten lock nut to the correct torque.

NOTE: Additional flat washers (#4) can be added if breakaway mounts (#7A) pivot too easily.

IMPORTANT: Do not tighten hex nut (#3) with an impact wrench. Impact wrench can shear mounting hardware for pivot bar (#8).

IMPORTANT: One end of enhancer module (#29) has two connectors. The connector with a red wire attaches to wire harness (#30) on the right-hand side of the cutter and the connector with a yellow wire attaches to wire harness (#30) on the left-hand side of the cutter.

The connectors on wire harnesses (#30) are labeled “LIGHT” on one end and “ENCHANCER” on the other end. Attach ends labeled “ENCHANCER” to the enhancer module (#29) and ends labeled “LIGHT” to the LED lights (#19 & #20).

12. On the right-hand side, attach connector (B) labeled “LIGHT” on wire harnesses (#30) to the LED light connector (A).
13. On the left-hand side, attach connector (BB) labeled “LIGHT” on wire harnesses (#30) to the LED light connector (AA).
14. Route right-hand and left-hand wire harness (#30) along the front of the gearboxes and intermediate driveline shields to enhancer module (#29).
15. On the right-hand side, attach connector (C) labeled “ENCHANCER” to connector (D). Connector (D) has a red wire.
16. On the left-hand side, attach connector (CC) labeled “ENCHANCER” to connector (DD). Connector (DD) has a yellow wire.
17. Attach connector on the opposite end of enhance module (#29) to the lead wire harness (#31).
18. Route lead wire harness (#31) through spring hose loop (#22) and connect harness to the tractor’s 7-way round pin receiver.

Start tractor and operate lights to verify hook-up is operating properly:

a. Turn on headlights to verify red lights illuminate.
b. Turn on flasher lights to verify amber light are blinking on and off.

20. If the lights did not operate properly, recheck hook-up of enhance module (#29) and wire harnesses (#30). Make necessary changes to the harnesses and repeat step 19 above.

21. Recheck wire harness routing to make sure wires will not be pinched or kinked as the cutter is raised and lowered and while making turns.

22. Add cable ties (#35) to wire harnesses (#30 & #31) as needed to secure them in place.
# Assembly Instructions

**Kit No. 326-956A  Breakaway LED Light Kit**

Refer to Figure 1-2 on page 5:

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Part Description</th>
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<td>NUT HEX JAM 1-8 PLT</td>
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<td>803-031C</td>
<td>NUT HEX 1-8 PLT</td>
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<td>804-029C</td>
<td>WASHER FLAT 1 SAE</td>
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<td>5</td>
<td>327-382D</td>
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<td>15</td>
<td>838-614C</td>
<td>DECAL REFLECTOR RED 2X9 (Factory installed)</td>
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<td>J-37-R</td>
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<td>J-37-A</td>
<td>AMBER LED LENS MODULE</td>
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<td>BLACK LENS COVER</td>
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<td>800-060C</td>
<td>CBLE TIE .19X17.25X3DIA 50</td>
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<td>36</td>
<td>334-574M</td>
<td>ROTARY CUTTER LIGHT KIT MANUAL</td>
<td>1</td>
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</tbody>
</table>
Breakaway Light Kit
Figure 1-2
Assembly Instructions


2. On the right-hand wing, remove cotter pin (#10), flat washers (#8), transport bar (#1), and clevis pin (#11).

3. If not done, thread connector (#1A) through hole (#18) as shown in Detail A.

4. Attach right-hand light assembly (#3) under hydraulic cylinder (#13) with mounting clamp (#2) on top. Nuts (#7) must be on top. Secure unit to cylinder with 3/8"-16 x 4 1/2" GR5 bolts (#6) and lock nuts (#7). Draw lock nuts up snug, do not tighten at this time.

5. Nuts (#7) must be on top. Secure unit to cylinder with 3/8"-16 x 4 1/2" GR5 bolts (#6) and lock nuts (#7). Draw lock nuts up snug, do not tighten at this time.

6. Slide light assembly (#3) and mounting clamp (#2) as far as possible toward the rod end of hydraulic cylinder (#13).

7. Tighten each lock nut (#7) one-half turn in a criss-cross pattern until all nuts are torqued tight.

NOTE: Hydraulic hoses (#15 & #16) must be located above mounting clamps (#2).

NOTE: Amber lights are located to the outside and red lights are located to the inside as shown.

RC2512 LED Light Kit 2"
Refer to Figure 2-1:

334-575A Folding Cutter Light Kit 2"
A detailed listing of parts for this accessory kit is provided in the Parts Manual. Use the Parts Manual as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com Have model and serial numbers handy when placing an order.

Manual Part Numbers:
- Operator’s Manual ....................... 311-644M
- Parts Manual ............................ 311-644P

The lead wiring harness (#20) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail C before purchasing this product.

Light Kit (Shown on RC5615 Deck)
Figure 2-1

Detail A
Detail B
Detail C

37539
Assembly Instructions

8. Replace clevis pin (#11), flat washers (#8), transport bar (#1), and cotter pin (#10), Bend one or more legs of cotter pin to keep pin (#11) from falling out.

9. Repeat steps 2-8 for the left-hand light assembly (#4).

**IMPORTANT:** One end of enhancer module (#20) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#18) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#19) on the left-hand side of the cutter.

The connectors on wire harnesses (#18 & #19) are labeled “LIGHT” on one end and “ENCHANCER” on the other end. Attach ends labeled “ENCHANCER” to the enhancer module (#20) and ends labeled “LIGHT” to the LED lights (#3 & #4).

10. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#18) to the LED light connector (#1A).

11. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#19) to the LED light connector (#2A).

12. Route right-hand and left-hand wire harness (#18 & #19) to enhancer module (#20).

13. On the right-hand side, attach connector (#1C) labeled “ENCHANCER” to connector (#1D).

Connector (#1D) has a red wire.

14. On the left-hand side, attach connector (#2C) labeled “ENCHANCER” to connector (#2D).

Connector (#2D) has a yellow wire.

15. Attach connector (#3A) on the opposite end of enhance module (#20) to the lead wire harness (#21).

16. Route lead wire harness (#21) through spring hose loop (#22) and connect harness to the tractor’s 7-way round pin receiver.

17. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.

18. If the lights did not operate properly, recheck hook-up of enhance module (#20) and wire harnesses (#17 & #18). Make necessary changes to the harnesses and repeat step 17 above.

19. Recheck wire harness routing to make sure wires will not be pinched as wing decks are folded and unfolded and while raising and lowering cutter height.

20. Add cable ties (#5) to wire harnesses (#17, #18, & #20) as needed to secure them in place.
Assembly Instructions

RC2515, RC(M)3615, & RC(M)4015 Light Kit 2.5"

Refer to Figure 3-1:

334-576A Folding Cutter Light Kit 2.5"

This Kit is exclusive designed to fit for your Land Pride Rotary Cutter Model No. with serial number and higher:

RC2515 . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . All S/N’s
RC(M)3615 . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . S/N 945023+
RC4015 . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . S/N 944961+

A detailed listing of parts for this accessory kit is provided on page 11. Use the list as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com Have model and serial numbers handy when placing an order.

Manual Part Numbers:

- Operator’s Manual
  RC2512 . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 331-101M
  RC3615 . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 330-502M
  RC4015 . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 331-644M

- Parts Manual
  RC3615 . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 301-939P
  RC4015 . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 331-644p

The lead wiring harness (#20) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail C before purchasing this product.


2. On the right-hand wing, remove cotter pin (#10), flat washers (#8), transport bar (#1), and clevis pin (#11).

   NOTE: Hydraulic hoses (#15 & #16) must be located above mounting clamps (#2) as shown on the left-hand wing.

3. If not done, thread connector (#1A) through hole (#21) as shown in Detail A.

   NOTE: Amber lights are located to the outside and red lights are located to the inside as shown.

4. Attach right-hand light assembly (#3) under hydraulic cylinder (#13) with mounting clamp (#2) on top.

5. Secure unit to the cylinder with 3/8"-16 x 4" GR5 bolts (#6) and lock nuts (#7). Draw lock nuts up snug, do not tighten at this time.
6. Slide light assembly (#3) and mounting clamp (#2) as far as possible towards the rod end of hydraulic cylinder (#13).

7. Tighten each lock nut (#7) one-half turn in a criss-cross pattern until all nuts are tightened to the correct torque.

8. Repeat steps 2 to 7 for the left-hand light assembly (#4).

9. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#18) to the LED light connector (#1A).

10. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#19) to the LED light connector (#2A).

11. Route right-hand and left-hand wire harness (#18 & #19) to enhancer module (#20).

12. On the right-hand side, attach connector (#1C) labeled “ENHANCER” to connector (#1D). Connector (#1D) has a red wire.

13. On the left-hand side, attach connector (#2C) labeled “ENHANCER” to connector (#2D). Connector (#2D) has a yellow wire.

14. Attach connector (#3A) on the opposite end of enhance module (#20) to the lead wire harness (#21).

15. Route lead wire harness (#21) through spring hose loop (#22) and connect harness to the tractor’s 7-way round pin receiver.

16. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.

17. If the lights did not operate properly, recheck hook-up of enhance module (#20) and wire harnesses (#17 & #18). Make necessary changes to the harnesses and repeat step 16 above.

18. Recheck wire harness routing to make sure wires will not be pinched as wing decks are folded and unfolded and while raising and lowering cutter height.

19. Add cable ties (#5) to wire harnesses (#17, #18, & #20) as needed to secure them in place.

**IMPORTANT:** One end of enhancer module (#20) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#18) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#19) on the left-hand side of the cutter.

The connectors on wire harnesses (#18 & #19) are labeled “LIGHT” on one end and “ENHANCER” on the other end. Attach ends labeled “ENHANCER” to the enhancer module (#20) and ends labeled “LIGHT” to the LED lights (#3 & #4).
This page left blank intentionally.
# Assembly Instructions

## Kit No. 334-576A  Folding Cutter Light Kit 2.5"

### Refer to Figure 3-2:

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<th>Item</th>
<th>Part No.</th>
<th>Part Description</th>
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<td>803-209C</td>
<td>NUT FLANGE LOCK 3/8-16 PLT</td>
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<td>5</td>
<td>802-015C</td>
<td>RNSNB 3/8-16X1 GR5</td>
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Assembly Instructions

RC(M)4615 LED Light Kit 3"
Refer to Figure 4-1:
334-577A Folding Cutter Light Kit 3"
A detailed listing of parts for this accessory kit is provided on page 17. Use the list as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com Have model and serial numbers handy when placing an order.

Manual Part Numbers:
• Operator’s Manual . . . . . . . . . . . . . . . . . 311-644M
• parts Manual . . . . . . . . . . . . . . . . . . . . . 311-644P

NOTE: This Light Kit fits on all Model RC(M)4615 Rotary Cutters.

The lead wiring harness (#20) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail C before purchasing this product.

2. On the right-hand wing, remove cotter pin (#10), flat washers (#8), transport bar (#1), and clevis pin (#11).

NOTE: Hydraulic hoses (#15 & #16) must be located above mounting clamps (#2) as shown.

3. If not done, thread connector (#1A) through hole (#21) as shown in Detail A.

NOTE: Amber lights are located to the outside and red lights are located to the inside as shown.

4. Attach right-hand light assembly (#3) under hydraulic cylinder (#13) with mounting clamp (#2) on top.
5. Nuts (#7) must be on top. Secure unit to cylinder with 3/8”-16 x 4 1/2” GR5 bolts (#6) and locknuts (#7). Draw locknuts up snug, do not tighten at this time.
6. Slide light assembly (#3) and mounting clamp (#2) as far as possible towards the rod end of hydraulic cylinder (#13).
7. Tighten each locknut (#7) one-half turn in a criss-cross pattern until all nuts are tightened to the correct torque.
8. Replace clevis pin (#11), flat washers (#8), transport bar (#1), and cotter pin (#10). Bend one or more legs of cotter pin to keep pin (#11) from falling out.

9. Repeat steps 2 to 7 for the left-hand light assembly (#4).

**IMPORTANT:** One end of enhancer module (#20) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#18) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#19) on the left-hand side of the cutter.

The connectors on wire harnesses (#18 & #19) are labeled "LIGHT" on one end and "ENCHANCER" on the other end. Attach ends labeled "ENCHANCER" to the enhancer module (#20) and ends labeled "LIGHT" to the LED lights (#3 & #4).

10. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#18) to the LED light connector (#1A).

11. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#19) to the LED light connector (#2A).

12. Route right-hand and left-hand wire harness (#18 & #19) to enhancer module (#20).

13. On the right-hand side, attach connector (#1C) labeled “ENCHANCER” to connector (#1D). Connector (#1D) has a red wire.

14. On the left-hand side, attach connector (#2C) labeled “ENCHANCER” to connector (#2D). Connector (#2D) has a yellow wire.

15. Attach connector (#3A) on the opposite end of enhance module (#20) to the lead wire harness (#21).

16. Route lead wire harness (#21) through spring hose loop (#22) and connect harness to the tractor’s 7-way round pin receiver.

17. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.

18. If the lights did not operate properly, recheck hook-up of enhance module (#20) and wire harnesses (#17 & #18). Make necessary changes to the harnesses and repeat step 17 above.

19. Recheck wire harness routing to make sure wires will not be pinched as wing decks are folded and unfolded and while raising and lowering cutter height.

20. Add cable ties (#5) to wire harnesses (#17, #18, & #20) as needed to secure them in place.
Assembly Instructions

RC(M)5615 & RC(M)6615 Light Kit 3"

Refer to Figure 4-2:

334-577A Folding Cutter Light Kit 3"

This Kit is exclusive designed to fit Land Pride Rotary Cutter Models RC(M)5615 and RC(M)6615 with serial number 944730 and higher.

A detailed listing of parts for this accessory kit is provided on page 17. Use the list as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com Have model and serial numbers handy when placing an order.

Manual Part Numbers:

- Operator’s Manual .................... 330-323M
- Parts Manual .......................... 330-323P

IMPORTANT: This Light Kit fits on Rotary Cutter Models RC(M)5615 and RC(M)6615 with serial #944730 or higher.

The lead wiring harness (#4) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail A before purchasing this product.

2. On the right-hand wing, remove cotter pin (#7), flat washer (#9), and clevis pin (#8).

NOTE: Amber lights are located to the outside and red lights are located to the inside as illustrated.

NOTE: Hydraulic hoses (#13 & #14) must be located above light assemblies (#10 & #19) as shown.

3. Attach right-hand light assembly (#10) above hydraulic cylinder (#16) with mounting clamp (#12) under the hydraulic cylinder.

4. Nuts (#13) must be on top. Secure unit with 3/8”-16 x 4 1/2” GR5 bolts (#11) and locknuts (#13). Draw locknuts up snug, do not tighten at this time.

5. Replace clevis pin (#8) and secure with washer (#9) and cotter pin (#7). Bend one or more legs of cotter pin to keep pin from falling out.

6. Slide light assembly (#10) and mounting clamp (#12) as far as possible toward the rod end of hydraulic cylinder (#16).
7. Tighten each locknut (#13) one-half turn in a criss-cross pattern until all nuts are tightened to the correct torque.

8. Repeat steps 2-7 for the left-hand light assembly (#19).

**IMPORTANT:** One end of enhancer module (#3) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#1) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#2) on the left-hand side of the cutter.

The connectors on wire harnesses (#1 & 2) are labeled “LIGHT” on one end and “ENCHANCER” on the other end. Attach ends labeled “ENCHANCER” to the enhancer module (#3) and ends labeled “LIGHT” to the LED lights (#10 & #19).

9. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#1) to the LED light connector (#1A).

10. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#2) to the LED light connector (#2A).

11. Route right-hand and left-hand wire harness (#1 & #2) to enhancer module (#3).

12. On the right-hand side, attach connector (#1C) labeled “ENCHANCER” to connector (#1D). Connector (#1D) has a red wire.

13. On the left-hand side, attach connector (#2C) labeled “ENCHANCER” to connector (#2D). Connector (#2D) has a yellow wire.

14. Attach connector (#3A) on the opposite end of enhance module (#3) to the lead wire harness (#4).

15. Route lead wire harness (#4) through spring hose loop (#17) and connect harness to the tractor’s 7-way round pin receiver.

16. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.

17. If the lights did not operate properly, recheck hook-up of enhance module (#3) and wire harnesses (#1 & #2). Make necessary changes to the harnesses and repeat step 16 above.

18. Recheck wire harness routing to make sure wires will not be pinched as wing decks are folded and unfolded and while raising and lowering cutter height.

19. Add cable ties (#17) to wire harnesses (#1, #2, & #4) as needed to secure them in place.
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### Assembly Instructions

**Rotary Cutter LED Light Kits Manual No. 334-574M**

**Figure 4-3**

**Kit No. 334-577A**  
**Folding Cutter Light Kit 3”**

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<td>330-966D</td>
<td>LIGHT GUARD</td>
<td>-2-</td>
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<td>803-209C</td>
<td>NUT FLANGE LOCK 3/8-16 PLT</td>
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<td>RHSNB 3/8-16X1 GR5-</td>
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Assembly Instructions

RCB(M)6615 LED Light Kit 3.5"
Refer to Figure 5-1:

334-578A  Folding Cutter Light Kit 3.5"
This Kit is exclusive designed to fit Land Pride Rotary Cutter Model RCB(M)6615 serial number 944730 and higher.

A detailed listing of parts for this accessory kit is provided on page 21. Use the list as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com Have model and serial numbers handy when placing an order.

Manual Part Numbers:
- Operator’s Manual ......................... 330-339M
- Parts Manual ................................. 334-070P

The lead wiring harness (#4) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail A before purchasing this product.

2. On the right-hand wing, remove cotter pin (#7), flat washer (#9), and clevis pin (#8).

**NOTE:** Amber lights are located to the outside and red lights are located to the inside as illustrated.

**NOTE:** Hydraulic hoses (#13 & #14) must be located above light assemblies (#10 & #19) as shown.

3. Attach right-hand light assembly (#10) above hydraulic cylinder (#16) and mounting clamp (#12) under the hydraulic cylinder.
4. **Nuts (#13) must be on top.** Secure unit with 3/8”-16 x 5” GR5 bolts (#11) and locknuts (#13). Draw locknuts up snug, do not tighten at this time.
5. Replace clevis pin (#8) and secure with washer (#9) and cotter pin (#7). Bend one or more legs of cotter pin to keep pin from falling out.
6. Slide light assembly (#10) and mounting clamp (#12) as far as possible toward the rod end of hydraulic cylinder (#16).
7. Tighten each lock nut (#13) one-half turn in a criss-cross pattern until all nuts are tightened to the correct torque.

8. Repeat steps 2-7 for the left-hand light assembly (#19).

---

**IMPORTANT:** One end of enhancer module (#3) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#1) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#2) on the left-hand side of the cutter.

The connectors on wire harnesses (#1 & 2) are labeled “LIGHT” on one end and “ENCHANCER” on the other end. Attach ends labeled “ENCHANCER” to the enhancer module (#3) and ends labeled “LIGHT” to the LED lights (#10 & #19).

9. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#1) to the LED light connector (#1A).

10. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#2) to the LED light connector (#2A).

11. Route right-hand and left-hand wire harness (#1 & #2) to enhancer module (#3).

12. On the right-hand side, attach connector (#1C) labeled “ENCHANCER” to connector (#1D). Connector (#1D) has a red wire.

13. On the left-hand side, attach connector (#2C) labeled “ENCHANCER” to connector (#2D). Connector (#2D) has a yellow wire.

14. Attach connector (#3A) on the opposite end of enhance module (#3) to the lead wire harness (#4).

15. Route lead wire harness (#4) through spring hose loop (#17) and connect harness to the tractor’s 7-way round pin receiver.

16. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.

17. If the lights did not operate properly, recheck hook-up of enhance module (#3) and wire harnesses (#1 & #2). Make necessary changes to the harnesses and repeat step 16 above.

18. Recheck wire harness routing to make sure wires will not be pinched as wing decks are folded and unfolded and while raising and lowering cutter height.

19. Add cable ties (#17) to wire harnesses (#1, #2, & #4) as needed to secure them in place.
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### Assembly Instructions

**Figure 5-2**

**Kit No. 334-578A**  
Folding Cutter Light Kit 3.5"

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Assembly Instructions

RC(M)4610 LED Light Kit 3"

Refer to Figure 6-1:

334-579A Offset Cutter Light Kit 3"

A detailed listing of parts for this accessory kit is provided in the Parts Manual. Use the Parts Manual as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com. Have model and serial numbers handy when placing an order.

Manual Part Numbers:
- Operator’s Manual . . . . . . . . . . . . . . . . . 334-144M
- Parts Manual . . . . . . . . . . . . . . . . . . . . . 334-144P

The lead wiring harness (#4) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail C before purchasing this product.

2. Remove cotter pin (#11), flat washer (#13), and clevis pin (#12) with transport lock bar (#14).
3. If not done, thread connector (#1A) through hole (#18) as shown in Detail A.
4. Attach right-hand light assembly (#10) under hydraulic cylinder (#20) with mounting clamp (#5) on top of the hydraulic cylinder.
5. Nuts (#8) must be on top. Secure unit with 3/8"-16 x 4 1/2" GR5 bolts (#7) and locknuts (#8). Draw locknuts up snug, do not tighten at this time.
6. Replace clevis pin (#12) and transport lock bar (#14). Secure pin with flat washer (#13) and cotter pin (#11). Bend one or more legs of cotter pin to keep cotter pin from falling out.
7. Slide light assembly (#10) and mounting clamp (#5) as far as possible toward the rod end of hydraulic cylinder (#20).
8. Tighten each locknut (#8) one-half turn in a crisscross pattern until all nuts are tightened to the correct torque.
9. Locate magnetic light assembly (#9) outside of weight box as shown.

NOTE: Amber lights are located to the outside and red lights are located to the inside as shown.

NOTE: Hydraulic hose (#19) must be located above mounting clamp (#5).

Detail A

Detail B

Detail C

Light Kit (Shown on RC4610 Cutter)

Figure 6-1

30200
Assembly Instructions

**IMPORTANT:** One end of enhancer module (#3) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#1) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#2) on the left-hand side of the cutter.

The connectors on wire harnesses (#1 & 2) are labeled “LIGHT” on one end and “ENHANCER” on the other end. Attach ends labeled “ENHANCER” to the enhancer module (#3) and ends labeled “LIGHT” to the LED lights (#10 & #9).

10. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#1) to the LED light connector (#1A).
11. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#2) to the LED light connector (#2A).
12. Route right-hand and left-hand wire harness (#1 & #2) to enhancer module (#3).
13. On the right-hand side, attach connector (#1C) labeled “ENHANCER” to connector (#1D). Connector (#1D) has a red wire.
14. On the left-hand side, attach connector (#2C) labeled “ENHANCER” to connector (#2D). Connector (#2D) has a yellow wire.
15. Attach connector (#3A) on the opposite end of enhance module (#3) to the lead wire harness (#4).
16. Route lead wire harness (#4) through spring hose loop (#17) and connect harness to the tractor’s 7-way round pin receiver.
17. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.
18. If the lights did not operate properly, recheck hook-up of enhance module (#3) and wire harnesses (#1 & #2). Make necessary changes to the harnesses and repeat step 17 above.
19. Recheck wire harness routing to make sure wires will not be pinched as the wing deck is folded and unfolded and while raising and lowering cutter height.
20. Add cable ties (#6) to wire harnesses (#1, #2, & #4) as needed to secure them in place.
Assembly Instructions

RC(M)5610 & RC(M)6610 Light Kit 3"

Refer to Figure 7-1:
334-579A Offset Cutter Light Kit 3"
This Kit is exclusive designed to fit Land Pride Rotary Cutter Models RC(M)5610 and RC(M)6610 with serial number 944730 and higher.

A detailed listing of parts for this accessory kit is provided in the Parts Manual. Use the Parts Manual as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com Have model and serial numbers handy when placing an order.

Manual Part Numbers:
• Operator’s Manual ...................... 330-539M
• Parts Manual .......................... 334-069P

The lead wiring harness (#4) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail A before purchasing this product.

2. On the right-hand wing, remove cotter pin (#11), flat washer (#13), and clevis pin (#12).

**NOTE:** Hydraulic hose (#14) must be located above mounting clamp (#5) as shown.

**NOTE:** Amber lights are located to the outside and red lights are located to the inside as shown.

**NOTE:** Wiring and connector (#1A) must be on top of light assembly mounting bracket (#10).

3. Attach right-hand light assembly (#10) above hydraulic cylinder (#17) and mounting clamp (#5) under the hydraulic cylinder.

4. **Nuts (#10) must be on top.** Secure unit with 3/8"-16 x 4 1/2" GR5 bolts (#7) and lock nuts (#8). Draw lock nuts up snug, do not tighten at this time.

5. Replace clevis pin (#12) and secure with flat washer (#13) and cotter pin (#11). Bend one or more legs of cotter pin to keep pin from falling out.

6. Slide light assembly (#10) and mounting clamp (#5) as far as possible toward the rod end of hydraulic cylinder (#17).
7. Tighten each lock nut (#8) one-half turn in a criss-cross pattern until all nuts are tightened to the correct torque.

8. Locate magnetic light assembly (#9) on the left side of the center deck as shown.

**IMPORTANT:** One end of enhancer module (#3) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#1) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#2) on the left-hand side of the cutter.

The connectors on wire harnesses (#1 & 2) are labeled “LIGHT” on one end and “ENCHANCER” on the other end. Attach ends labeled “ENCHANCER” to the enhancer module (#3) and ends labeled “LIGHT” to the LED lights (#10 & #9).

9. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#1) to the LED light connector (#1A).

10. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#2) to the LED light connector (#2A).

11. Route right-hand and left-hand wire harness (#1 & #2) to enhancer module (#3).

12. On the right-hand side, attach connector (#1C) labeled “ENCHANCER” to connector (#1D). Connector (#1D) has a red wire.

13. On the left-hand side, attach connector (#2C) labeled “ENCHANCER” to connector (#2D). Connector (#2D) has a yellow wire.

14. Attach connector (#3A) on the opposite end of enhance module (#3) to the lead wire harness (#4).

15. Route lead wire harness (#4) through spring hose loop (#15) and connect harness to the tractor’s 7-way round pin receiver.

16. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.

17. If the lights did not operate properly, recheck hook-up of enhance module (#3) and wire harnesses (#1 & #2). Make necessary changes to the harnesses and repeat step 17 above.

18. Recheck wire harness routing to make sure wires will not be pinched as the wing deck is folded and unfolded and while raising and lowering cutter height.

19. Add cable ties (#6) to wire harnesses (#1, #2, & #4) as needed to secure them in place.
RCB(M)6610 Light Kit 3.5"

Refer to Figure 8-1:

334-580A Offset Cutter Light Kit 3.5"

This Kit is exclusive designed to fit Land Pride Rotary Cutter Model RCB(M)6610 with serial number 944730 and higher.

A detailed listing of parts for this accessory kit is provided in the Parts Manual. Use the Parts Manual as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com. Have model and serial numbers handy when placing an order.

Manual Part Numbers:

- Operator’s Manual ....................... 330-584M
- Parts Manual ............................. 334-071P

The lead wiring harness (#4) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail C before purchasing this product.

2. On the right-hand wing, remove cotter pin (#11), flat washer (#13), and clevis pin (#12).

NOTE: Hydraulic hose (#14) must be located above light assembly (#10) as shown.

3. If not already done, thread connector (#1A) through hole (#18) as shown in Detail A.

NOTE: Amber and red lights are located as shown with two lamps facing back and one lamp facing forward on each light assembly.

4. Attach right-hand light assembly (#10) above hydraulic cylinder (#17) with mounting clamp (#5) under the hydraulic cylinder.

5. Nuts (#8) must be on top. Secure unit with 3/8"-16 x 5" GR5 bolts (#7) and locknuts (#8). Draw locknuts up snug, do not tighten at this time.

6. Replace clevis pin (#12) and secure with flat washer (#13) and cotter pin (#11). Bend one or more legs of cotter pin to keep pin from falling out.
7. Slide light assembly (#10) and mounting clamp (#5) as far as possible toward the rod end of hydraulic cylinder (#17).

8. Tighten each lock nut (#8) one-half turn in a criss-cross pattern until all nuts are tightened to the correct torque.

9. Locate magnetic light assembly (#9) outside of weight box as shown.

**IMPORTANT:** One end of enhancer module (#3) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#1) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#2) on the left-hand side of the cutter.

The connectors on wire harnesses (#1 & 2) are labeled “LIGHT” on one end and “ENCHANCER” on the other end. Attach ends labeled “ENCHANCER” to the enhancer module (#3) and ends labeled “LIGHT” to the LED lights (#10 & #9).

10. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#1) to the LED light connector (#1A).

11. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#2) to the LED light connector (#2A).

12. Route right-hand and left-hand wire harness (#1 & #2) to enhancer module (#3).

13. On the right-hand side, attach connector (#1C) labeled “ENCHANCER” to connector (#1D). Connector (#1D) has a red wire.

14. On the left-hand side, attach connector (#2C) labeled “ENCHANCER” to connector (#2D). Connector (#2D) has a yellow wire.

15. Attach connector (#3A) on the opposite end of enhance module (#3) to the lead wire harness (#4).

16. Route lead wire harness (#4) through spring hose loop (#15) and connect harness to the tractor’s 7-way round pin receiver.

17. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.

18. If the lights did not operate properly, recheck hook-up of enhance module (#3) and wire harnesses (#1 & #2). Make necessary changes to the harnesses and repeat step 17 above.

19. Recheck wire harness routing to make sure wires will not be pinched as the wing deck is folded and unfolded and while raising and lowering cutter height.

20. Add cable ties (#6) to wire harnesses (#1, #2, & #4) as needed to secure them in place.
Assembly Instructions

Refer to Figure 9-1:

RC(M)3620 & RC(M)4620 Light Kit 3.5" LL

Refer to Figure 9-1:

334-581A Folding Cutter Light Kit 3.5 LL
A detailed listing of parts for this accessory kit is provided on page 31. Use the list as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com. Have model and serial numbers handy when placing an order.

Manual Part Numbers:

- Operator’s Manual
  - RC3620 . . . . . . . . . . . . . . . . . . . . . . . . 330-841M
  - RC4620 . . . . . . . . . . . . . . . . . . . . . . . . 331-936M
- Parts Manual
  - RC3620 . . . . . . . . . . . . . . . . . . . . . . . . 330-841P
  - RC4620 . . . . . . . . . . . . . . . . . . . . . . . . 331-936P

The lead wiring harness (#20) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail C before purchasing this product.

2. On the right-hand wing, remove cotter pin (#10), flat washers (#8), transport bar (#1), and clevis pin (#11).

NOTE: Hydraulic hoses (#15 & #16) must be located above mounting clamps (#2).

3. If not done, thread connector (#1A) through hole (#18) as shown in Detail A.

NOTE: Amber lights are located to the outside and red lights are located to the inside as shown.

4. Attach right-hand light assembly (#3) under hydraulic cylinder (#13) with mounting clamp (#2) on top.

5. Nuts (#7) must be on top. Secure unit to cylinder with 3/8"-16 x 4 1/2" GR5 bolts (#6) and lock nuts (#7). Draw lock nuts up snug, do not tighten at this time.

6. Slide light assembly (#3) and mounting clamp (#2) as far as possible toward the rod end of hydraulic cylinder (#13).

7. Tighten each lock nut (#7) one-half turn in a criss-cross pattern until all nuts are torqued tight.
Assembly Instructions

8. Replace clevis pin (#11), flat washers (#8), transport bar (#1), and cotter pin (#10). Bend one or more legs of cotter pin to keep pin (#11) from falling out.

9. Repeat steps 2-8 for the left-hand light assembly (#4).

**IMPORTANT:** One end of enhancer module (#20) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#18) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#19) on the left-hand side of the cutter.

The connectors on wire harnesses (#18 & #19) are labeled “LIGHT” on one end and “ENCHANCER” on the other end. Attach ends labeled “ENCHANCER” to the enhancer module (#20) and ends labeled “LIGHT” to the LED lights (#3 & #4).

10. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#18) to the LED light connector (#1A).

11. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#19) to the LED light connector (#2A).

12. Route right-hand and left-hand wire harness (#18 & #19) to enhancer module (#20).

13. On the right-hand side, attach connector (#1C) labeled “ENCHANCER” to connector (#1D). Connector (#1D) has a red wire.

14. On the left-hand side, attach connector (#2C) labeled “ENCHANCER” to connector (#2D). Connector (#2D) has a yellow wire.

15. Attach connector (#3A) on the opposite end of enhance module (#20) to the lead wire harness (#21).

16. Route lead wire harness (#21) through spring hose loop (#22) and connect harness to the tractor’s 7-way round pin receiver.

17. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.

18. If the lights did not operate properly, recheck hook-up of enhance module (#20) and wire harnesses (#17 & #18). Make necessary changes to the harnesses and repeat step 17 above.

19. Recheck wire harness routing to make sure wires will not be pinched as wing decks are folded and unfolded and while raising and lowering cutter height.

20. Add cable ties (#5) to wire harnesses (#17, #18, & #20) as needed to secure them in place.
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### Kit No. 334-581A  
**Folding Cutter Light Kit 3.5" LL**

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**Assembly Instructions**

**RC(M)3614 & RC(M)4614 Light Kit 3.5" LL**

**Refer to Figure 10-1:**

334-582A  Offset Cutter Light Kit 3.5" LL

A detailed listing of parts for this accessory kit is provided in the Parts Manual. Use the Parts Manual as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com Have model and serial numbers handy when placing an order.

**Manual Part Numbers:**
- Operator’s Manual
  - RC3614 .......................... 330-918M
  - RC4614 .......................... 331-937M
- Parts Manual
  - RC3614 .......................... 330-918P
  - RC4614 .......................... 331-937P

The lead wiring harness (#20) is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in **Detail C** before purchasing this product.

2. Remove cotter pin (#11), flat washers (#13), transport lock bar (#14), and clevis pin (#12).
3. If not done, thread connector (#1A) through hole (#18) as shown in **Detail A**.

**NOTE:** Amber lights are located to the outside and red lights are located to the inside as shown.

**NOTE:** Hydraulic hose (#19) must be located above mounting clamp (#5).

4. Attach right-hand light assembly (#10) under hydraulic cylinder (#20) with mounting clamp (#5) on top of the hydraulic cylinder.
5. **Nuts (#8) must be on top.** Secure unit with 3/8”-16 x 4 1/2” GR5 bolts (#7) and locknuts (#8). Draw locknuts up snug, do not tighten at this time.
6. Replace clevis pin (#12) and secure with flat washer (#13), transport lock bar (#14), flat washer (#13) and cotter pin (#11). Bend one or more legs of cotter pin to keep clevis pin from falling out.
7. Slide light assembly (#10) and mounting clamp (#5) as far as possible toward the rod end of hydraulic cylinder (#20).
Assembly Instructions

8. Tighten each locknut (#8) one-half turn in a criss-cross pattern until all nuts are tightened to the correct torque.

9. Locate magnetic light assembly (#9) outside of weight box as shown.

**IMPORTANT:** One end of enhancer module (#3) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#1) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#2) on the left-hand side of the cutter.

The connectors on wire harnesses (#1 & 2) are labeled “LIGHT” on one end and “ENHANCER” on the other end. Attach ends labeled “ENHANCER” to the enhancer module (#3) and ends labeled “LIGHT” to the LED lights (#10 & #9).

10. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#1) to the LED light connector (#1A).

11. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#2) to the LED light connector (#2A).

12. Route right-hand and left-hand wire harness (#1 & #2) to enhancer module (#3).

13. On the right-hand side, attach connector (#1C) labeled “ENHANCER” to connector (#1D).
   Connector (#1D) has a red wire.

14. On the left-hand side, attach connector (#2C) labeled “ENHANCER” to connector (#2D).
   Connector (#2D) has a yellow wire.

15. Attach connector (#3A) on the opposite end of enhance module (#3) to the lead wire harness (#4).

16. Route lead wire harness (#4) through spring hose loop (#17) and connect harness to the tractor’s 7-way round pin receiver.

17. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.

18. If the lights did not operate properly, recheck hook-up of enhance module (#3) and wire harnesses (#1 & #2). Make necessary changes to the harnesses and repeat step 17 above.

19. Recheck wire harness routing to make sure wires will not be pinched as the wing deck is folded and unfolded and while raising and lowering cutter height.

20. Add cable ties (#6) to wire harnesses (#1, #2, & #4) as needed to secure them in place.
Assembly Instructions

RC(M)5014 & RC(M)5020 Light Kit

Refer to Figure 11-1:
334-583A RC50 LIGHT KIT

A detailed listing of parts for this accessory kit is provided in the Parts Manual. Use the Parts Manual as a checklist to inventory parts received. Please contact your local Land Pride dealer for any missing hardware.

Purchase separate Operator’s and Parts Manuals from your nearest Land Pride dealer or download manuals free of charge from our web site at www.landpride.com. Have model and serial numbers handy when placing an order.

Manual Part Numbers:
- Operator’s Manual
  RC5014 . . . . . . . . . . . . . . . . . . . . . . . . . 330-117M
  RC5020 . . . . . . . . . . . . . . . . . . . . . . . . 318-4747M
- Parts Manual
  RC5014 . . . . . . . . . . . . . . . . . . . . . . . . . 330-117P
  RC5020 . . . . . . . . . . . . . . . . . . . . . . . . 318-474P

Model RC5020 cutters with serial number 928775 and higher are manufactured ready to receive this kit. If your cutter is serial number 928774 or lower, 9/16” holes can be drilled in the center rear axle mounts to make this cutter capable of receiving this kit.

The lead wiring harness is equipped with a 7-way round pin connector. Make sure your tractor is equipped with the 7-pin electrical outlet shown in Detail A above before purchasing this product.


2. Attach right-hand light assembly (#6) to right-hand rear axle mount as shown with 1/2”-13 x 1 1/4” GR5 carriage bolts (#7) and hex whiz nuts (#8). Tighten hex whiz nuts to the correct torque.

3. Repeat step 2 for the left-hand light assembly (#5).

NOTE: Amber lights are located to the outside and red lights are located to the inside as illustrated.

NOTE: Right-hand wire harness (#1) has a red wire showing at both ends. Left-hand harness (#2) has a yellow wire showing at both ends.
Assembly Instructions

IMPORTANT: One end of enhancer module (#3) has two connectors. The connector (#1D) with a red wire attaches to wire harness (#1) on the right-hand side of the cutter and connector (#2D) with a yellow wire attaches to wire harness (#2) on the left-hand side of the cutter.

The connectors on wire harnesses (#1 & 2) are labeled “LIGHT” on one end and “ENHANCER” on the other end. Attach ends labeled “ENHANCER” to the enhancer module (#3) and ends labeled “LIGHT” to the LED lights (#5 & #6).

4. On the right-hand side, attach connector (#1B) labeled “LIGHT” on wire harnesses (#1) to the LED light connector (#1A).
5. On the left-hand side, attach connector (#2B) labeled “LIGHT” on wire harnesses (#2) to the LED light connector (#2A).
6. Route right-hand and left-hand wire harness (#1 & #2) to enhancer module (#3).
7. On the right-hand side, attach connector (#1C) labeled “ENHANCER” to connector (#1D). Connector (#1D) has a red wire.
8. On the left-hand side, attach connector (#2C) labeled “ENHANCER” to connector (#2D). Connector (#2D) has a yellow wire.
9. Attach connector (#3A) on the opposite end of enhance module (#3) to the lead wire harness (#4).
10. Route lead wire harness (#4) through spring hose loops (#10 & #11).
11. Connect wire harness (#4) to the tractor’s 7-way round pin receiver.
12. Start tractor and operate lights to verify hook-up is operating properly:
   a. Turn on head lights to verify red lights illuminate.
   b. Turn on flasher lights to verify amber light are blinking on and off.
13. If the lights did not operate properly, recheck hook-up of enhance module (#3) and wire harnesses (#1 & #2). Make necessary changes to the harnesses and repeat step 12 above.
14. Recheck wire harness routing to make sure wires will not be pinched as wing decks are folded and unfolded and while raising and lowering cutter height.
15. Add cable ties (#9) to wire harnesses (#1, #2, & #4) as needed to secure them in place.