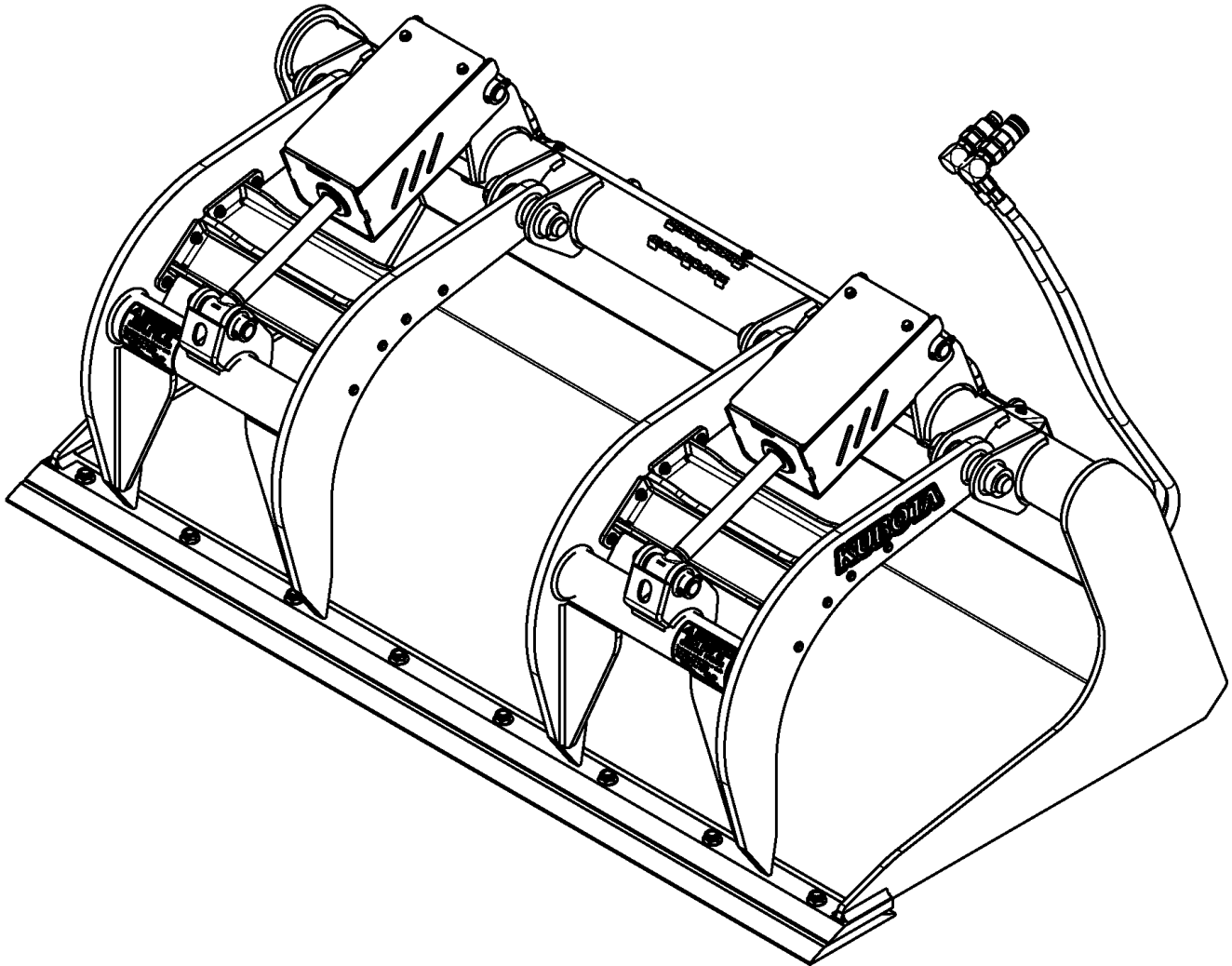


# Grapple Bucket

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**AP-GB3068, AP-GB3074, & AP-GB3080**



39875

**380-249PK**  
**Parts Manual**

# Kubota®



Read the Operator's Manual entirely. When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

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*Cover photo may show optional equipment not supplied with standard unit.*



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*Printed in the United States of America.*



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# General Information

## Using This Manual

This manual is divided into sections. The first section contains General Information. The remaining sections divide the machine into segments (i.e. Frames, Drives, Hydraulics, etc.) which illustrate and list all parts. A Parts Number Index is located at the back of the book.

The Kubota parts in this manual are specially designed for this machine and should be replaced with Kubota parts only.

The information in this manual is current at time of printing. Some parts may change to assure top performance.

Right-hand and left-hand as used in this manual are determined by facing the direction the machine will travel while in use.

Below is an example of two facing pages from a parts manual. Familiarize yourself with the type of information contained on these pages.

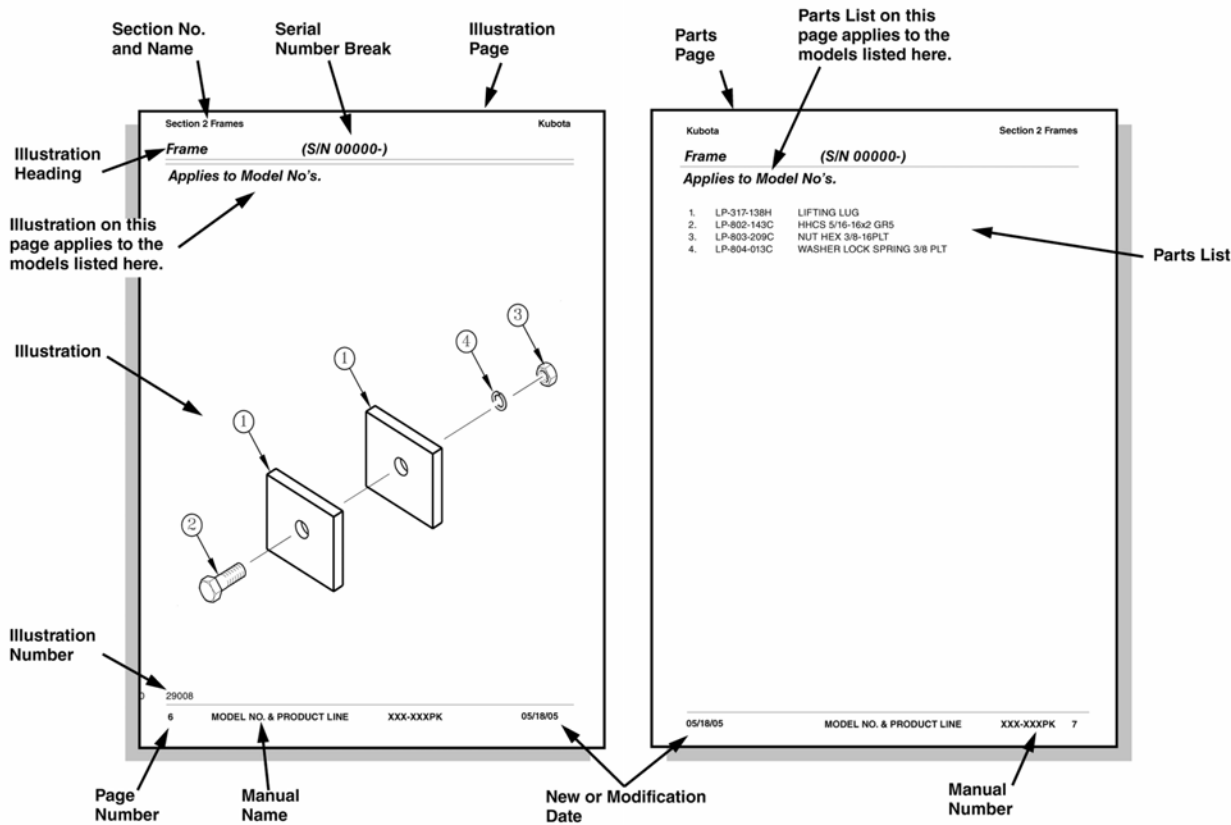
## Manual Replacement Information

Replacement manuals are available. Refer to our website at [www.kubota.com](http://www.kubota.com) for additional information. Our website continues to provide the most up-to-date manuals available.

## Touch-up Paint

Repaint parts where paint is worn or scratched to prevent rust. Kubota touch-up paints are available through your local Kubota dealer. Part numbers and color descriptions are listed below.

Part No.	Part Description
821-070C	GP Gloss black enamel spray can
821-070CTU	GP Gloss black enamel bottle with brush
821-070CQT	GP Gloss black enamel quart
821-070CGL	GP Gloss black enamel gallon



# General Information

## Hardware Legend

AR	As Required
BLADE	Blade Bolt
C	Cap Screw
CP	Cotter Pin
CPHSSS	Cup Point Hex Socket Set Screw
CPSHSS	Cup Point Square Head Set Screw
CPSQHSS	Cup Point Square Head Set Screw
CRFCHMS3	Cross Recess Flat Countersunk Head Machine Screw
CRPHMS	Cross Recess Pan Head Machine Screw
CRPHTFS	Cross Recess Pan Head Thread Forming
CRRHMS	Cross Recess Round Head Machine Screw
CRTHMS	Cross Recess Truss Head Machine Screw
CSNB	Countersunk Square Neck Bolt
FHMS	Flat Head Machine Screw
FTC	Full Thread Cap Screw
H	Hex Nut
HCLN	Hex Center Lock Nut
HFLCS	Hex Flange Lock Cap Screw
HFS	Hex Flange Screw
HFSLN	Hex Flange Serrated Lock Nut
HFSS	Hex Flange Serrated Screw
HHCS	Hex Head Cap Screw or Metric Bolt
HSBHCS	Hex Socket Button Head Cap Screw
HSFCHCS	Hex Socket Flat Countersunk Head Cap Screw
HSHCS	Hex Socket Head Cap Screw
HSSS	Hex Socket Head Screw
HTLN	Hex Top Lock Nut
HWHCS	Hex Washer Head Cap Screw

HWHMS	Hex Washer Head Machine Screw
HXBHCS	Hex Socket Button Head Cap Screw
J	Hex Jam Nut
JIC	37 Degree Tapered Thread
L	Helical Spring Lock Washer
LUG	Lug Bolt
NFC	National Fine Cap Screw
NPSM	National Pipe Straight Mechanical
NPTF	National Pipe Taper Fuel
P	Wide Plain Washer
PHMS	Pan Head Machine Screw
PLOW	Plow Bolt
RHMS	Round Head Machine Screw
RHSNB	Round Head Square Neck Bolt
SCREW LEVELING	Leveling Screw
SCREW THUMB	Thumb Screw
SCREW WELD	Weld Screw
SFCHMS	Slotted Flat Countersunk Head Machine Screw
SFHMS	Slotted Fillister Head Machine Screw
SP	Special
SP SCREW	Special Screw
SQHSS	Square Head Set Screw
SRHMS	Slotted Round Head Machine Screw
SSS	Socket Set Screw
STCS	Self Tapping Cap Screw
STHMS	Slotted Truss Head Machine Screw
WHEEL	Wheel Studs and Hub Long Bolts
WING	Wing Bolt

## Replacement Hardware

The **Hardware Legend** above lists hardware abbreviations used in the parts list. All bolts and nuts are Grade 5 unless otherwise noted. The use of improper grades of hardware can result in personal injury, damage to equipment, or loss of property.

## Part Number Service Coding

Within the parts list some part numbers are coded for revisions and interchangeability. See notations in revision column.

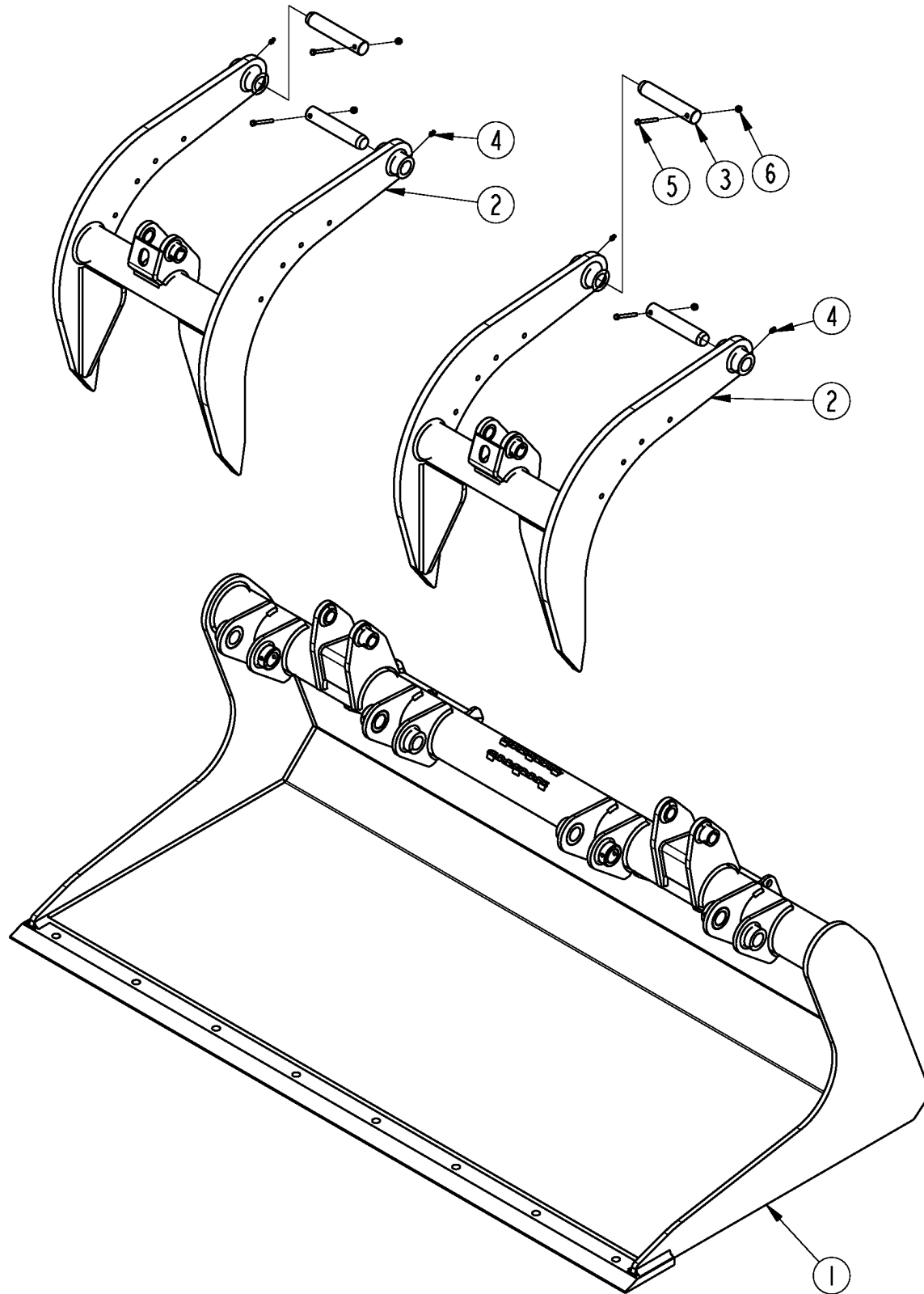
### Serial Numbers

Always use the serial and model number when ordering parts. Refer to the Operator's Manual for serial number plate location.

- (S/N 20001+)                      Includes serial numbers 20001 and above (to the latest number)
- (S/N 10001 to 20000)           Includes serial numbers between and including 10001 and 20000
- (S/N 10000-)                      Includes serial numbers 10000 and below (to the earliest number)

# Grapple Jaws and Lower Bucket

Applies to AP-GB3068, AP-GB3074, AP-GB3080



39876

**Grapple Jaws and Lower Bucket**

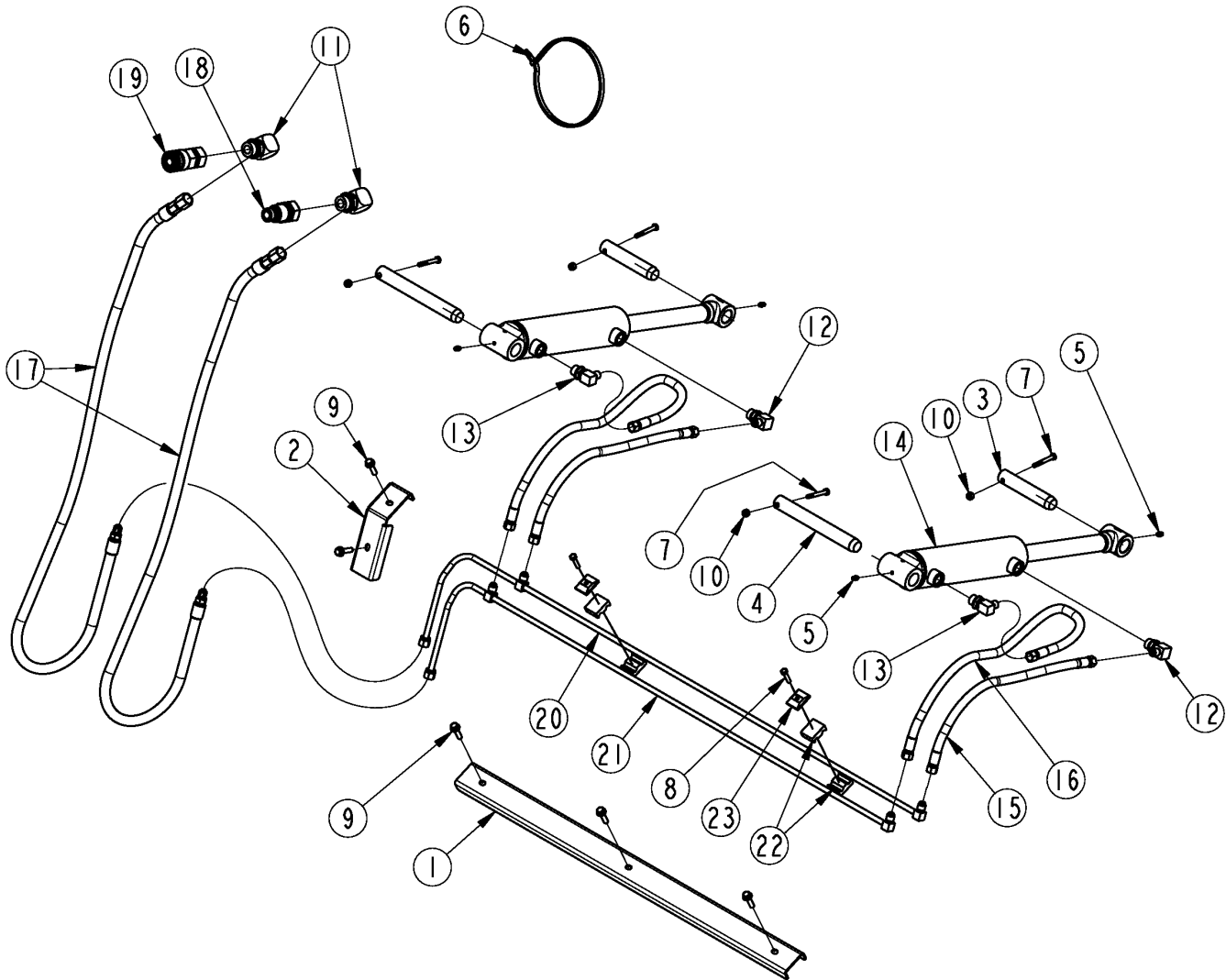
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**Applies to AP-GB3068, AP-GB3074, AP-GB3080**

<b>Ref</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Comments</b>	<b>Revision</b>
	dwg 39876	Drawing Image Number		
1.	380-244H	WELDMENT, 68" HD GRAPPLE BUCKET		
1.	380-243H	WELDMENT, 74" HD GRAPPLE BUCKET		
1.	380-242H	WELDMENT, 80" HD GRAPPLE BUCKET		
2.	380-245H	WMT, HD GRAPPLE JAW		
3.	380-349D	PIVOT PIN 1.25X6.50		
4.	800-001C	GREASE ZERK STRAIGHT 1/4-28		
5.	802-097C	HHCS 1/4-20X2 1/2 GR5		
6.	803-255C	NUT HEX NYLOCK 1/4-20		

# Hydraulic Components

Applies to AP-GB3068, AP-GB3074, AP-GB3080



39877

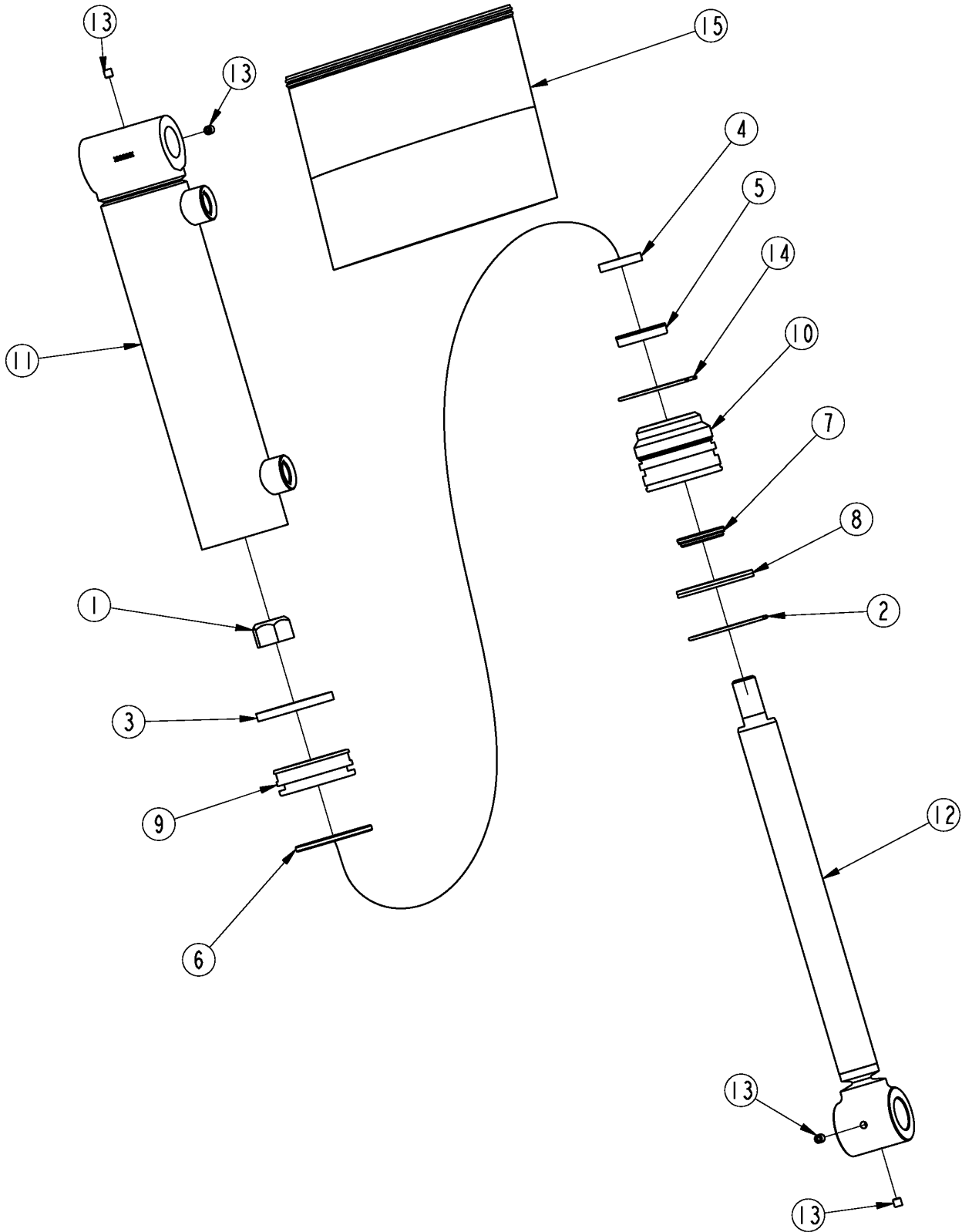


***Hydraulic Components*****Applies to AP-GB3068, AP-GB3074, AP-GB3080**

<b>Ref</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Comments</b>	<b>Revision</b>
	Dwg 39877	Drawing Image Number		
1.	380-347D	STRAIGHT COVER, HYD LINE		
2.	380-348D	ELBOW COVER, HYD LINE		
3.	380-350D	PIVOT PIN 1.0X5.25		
4.	380-351D	PIVOT PIN 1.0X8.25		
5.	800-001C	GREASE ZERK STRAIGHT 1/4-28		
6.	N/A	CABLE TIE .31X21.5 6DIA 120LB	Not available S/N _____+	
7.	802-152C	HHCS 1/4-20X2 GR5		
8.	802-224C	HHCS 1/4-20X1 1/4 GR5	S/N _____+	
9.	802-442C	HFSS 5/16-18X1 1/4		
10.	803-255C	NUT HEX NYLOCK 1/4-20		
11.	811-091C	EL 3/4MJIC 1 1/16MORB		
12.	811-171C	EL 3/4MORB 9/16MJIC		
13.	841-284C	OREL 1/16 9/16MJIC 3/4MORB		
14.	850-102C	CYL 2.5X8X1.25 ROD WLD		
15.	851-756C	HH1/4R2 019 9/16FJIC		
16.	851-757C	HH1/4R2 030 9/16FJIC		
17.	851-762C	HH3/8R2 056 3/4FJIC 9/16MJIC		
18.	851-947C	CUP 1 1/16FORB MALE QUICK CPLR		
19.	851-948C	CUP 1 1/16FORB FML QUICK CPLR		
20.	861-004C	HYDRAULIC HARD LINE 47.75	68" & 74"	
20.	851-753C	HYDRAULIC HARD LINE 49.00	80"	
21.	861-005C	HYDRAULIC HARD LINE 44.50	68" & 74"	
21.	851-754C	HYDRAULIC HARD LINE 45.75	80"	
22.	891-798C	3/8 TWIN HOSE CLAMP	S/N _____+	
23.	891-800C	TWIN HOSE CLAMP TOP COVER	S/N _____+	

# Hydraulic Cylinder (850-102C) Monarch

Applies to AP-GB3068, AP-GB3074, AP-GB3080



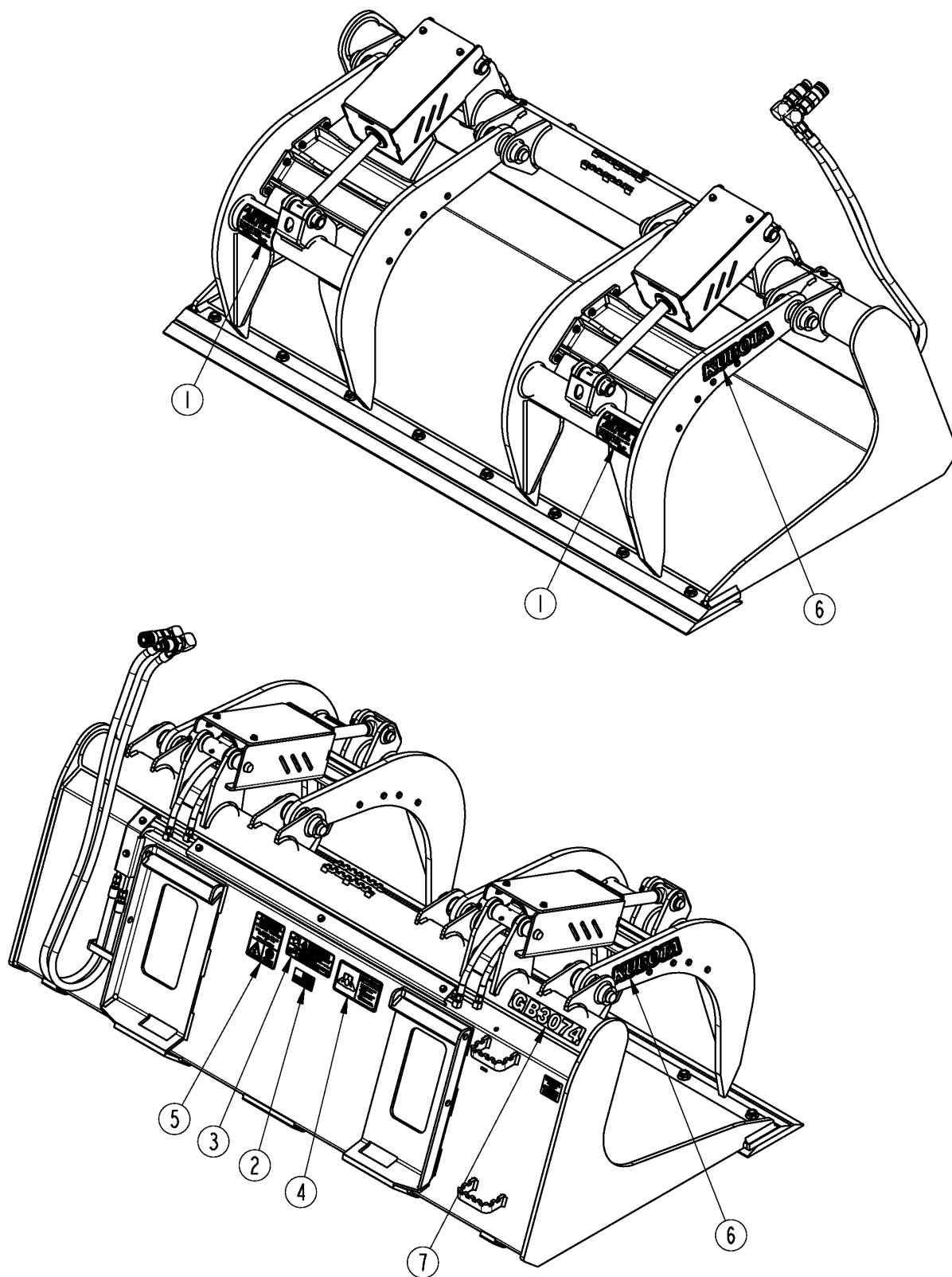
39622

**Hydraulic Cylinder (850-102C) Monarch****Applies to AP-GB3068, AP-GB3074, AP-GB3080**

Ref	Part No.	Part Description	Comments	Revision
	Dwg 39622 850-102C	Image No. CYL 2.5X8X1.25 ROD WLD *		
1.	130556	MON PISTON NUT		
2.	138098	MON RETAINING RING EXTRNL 2.50		
3.	N/A	MON WEAR RING 2.50-2.38-0.250	Availabel only in Kit #15	
4.	N/A	MON WEAR RING 1.37-1.25-0.250	Availabel only in Kit #15	
5.	N/A	MON SEAL ZURCON U-CUP RU9 1.25	Availabel only in Kit #15	
6.	N/A	MON SEAL ZURCON GLYD RING 2.5	Availabel only in Kit #15	
7.	N/A	MON SEAL WIPER 1.25 SNAP IN DA	Availabel only in Kit #15	
8.	N/A	MON SEAL DUAL 2.50 Z20 PU	Availabel only in Kit #15	
9.	258818	MON PISTON2.50-.750-TSS-ISO-WR		
10.	258872	MON CYL HEAD 2.50-1.25-RR-TSS		
11.	498649	MON TUBE WELDT 1.25-8.00		
12.	498650	MON ROD WELDT 1.25-8.00		
13.	801-045C	SCREW SET 1/4-28X1/4 KNL CUP		
14.	M138011	MON RETAINING RING INTRNL 2.50		
15.	850-191C	MON SEAL KIT 649199	Includes Items 3 through 8	

# Decals

Applies to AP-GB3068, AP-GB3074, AP-GB3080



39880

## ***Decals***

**Applies to AP-GB3068, AP-GB3074, AP-GB3080**

<b>Ref</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Comments</b>	<b>Revision</b>
	Dwg 39880	Drawing Image Number		
1.	818-045C	DECAL WARNING PINCH PT/CRUSH		
2.	818-190C	FLAG DECAL		
3.	838-094C	DECAL WARNING HYD PRESS LONG		
4.	838-293C	DECAL WARNING READ MANUAL		
5.	858-237C	DECAL, DIG SAFE		
6.	858-398C	DECAL KUBOTA 10"		
7.	858-587C	DECAL GB3068 WHITE		
7.	858-588C	DECAL GB3074 WHITE		
7.	885-589C	DECAL GB3080 WHITE		

## ***Kubota Touch-up Paints***

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Applies to AP-GB3068, AP-GB3074, AP-GB3080

**No diagram associated with this Parts List**

## ***Kubota Touch-up Paints***

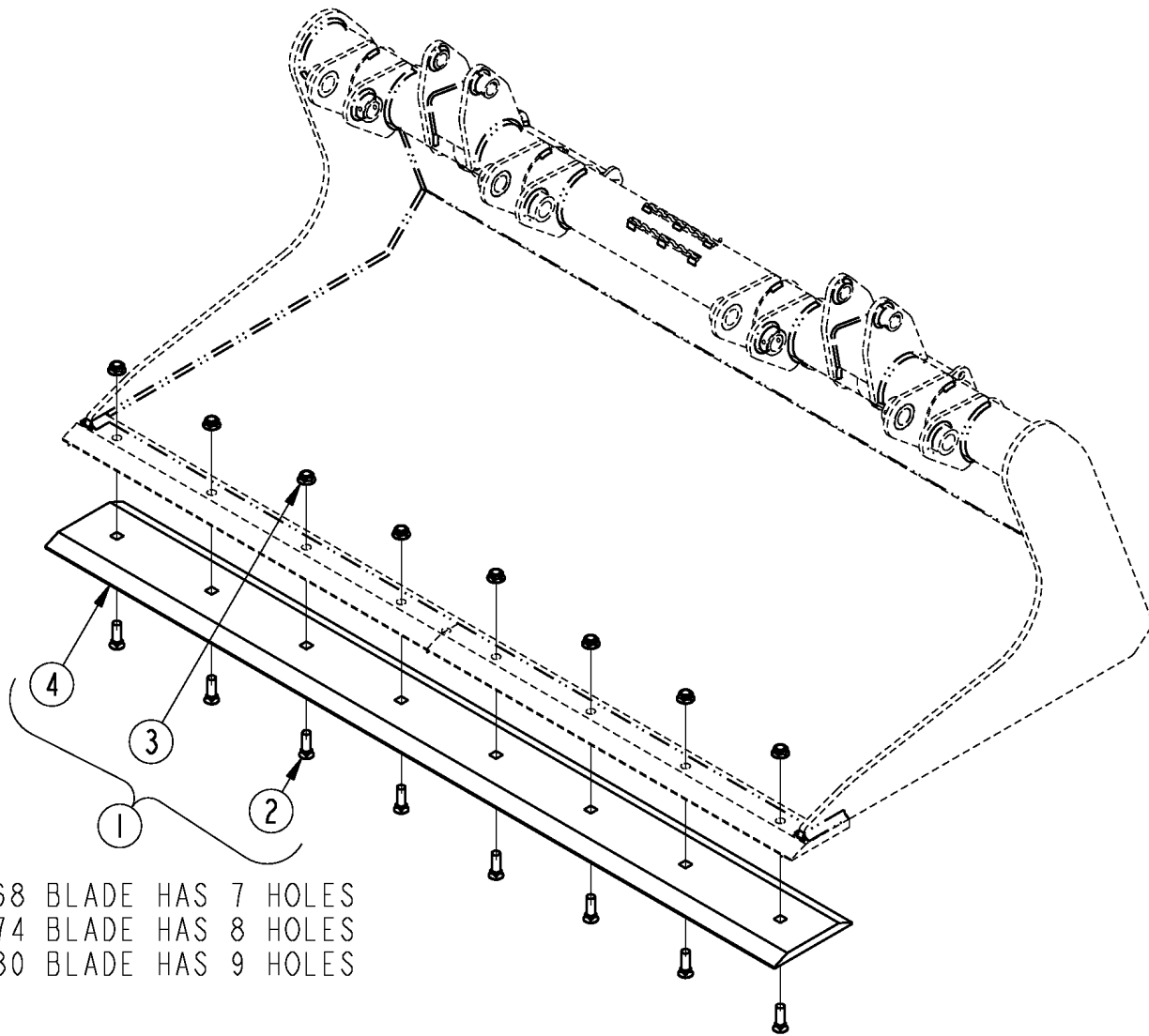
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**Applies to AP-GB3068, AP-GB3074, AP-GB3080**

<b>Ref</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Comments</b>	<b>Revision</b>
1.	821-070C	GLOSS BLACK SPRAY CAN	All Products	
2.	821-070CTU	GLOSS BLACK TOUCH-UP 5OZ		
3.	821-070CQT	GLOSS BLACK QUART		
4.	821-070CGL	GLOSS BLACK GALLON		

### **Bolt-on Cutting Edges**

Applies to AP-GB3068, AP-GB3074, AP-GB3080



GB3068 BLADE HAS 7 HOLES  
GB3074 BLADE HAS 8 HOLES  
GB3080 BLADE HAS 9 HOLES

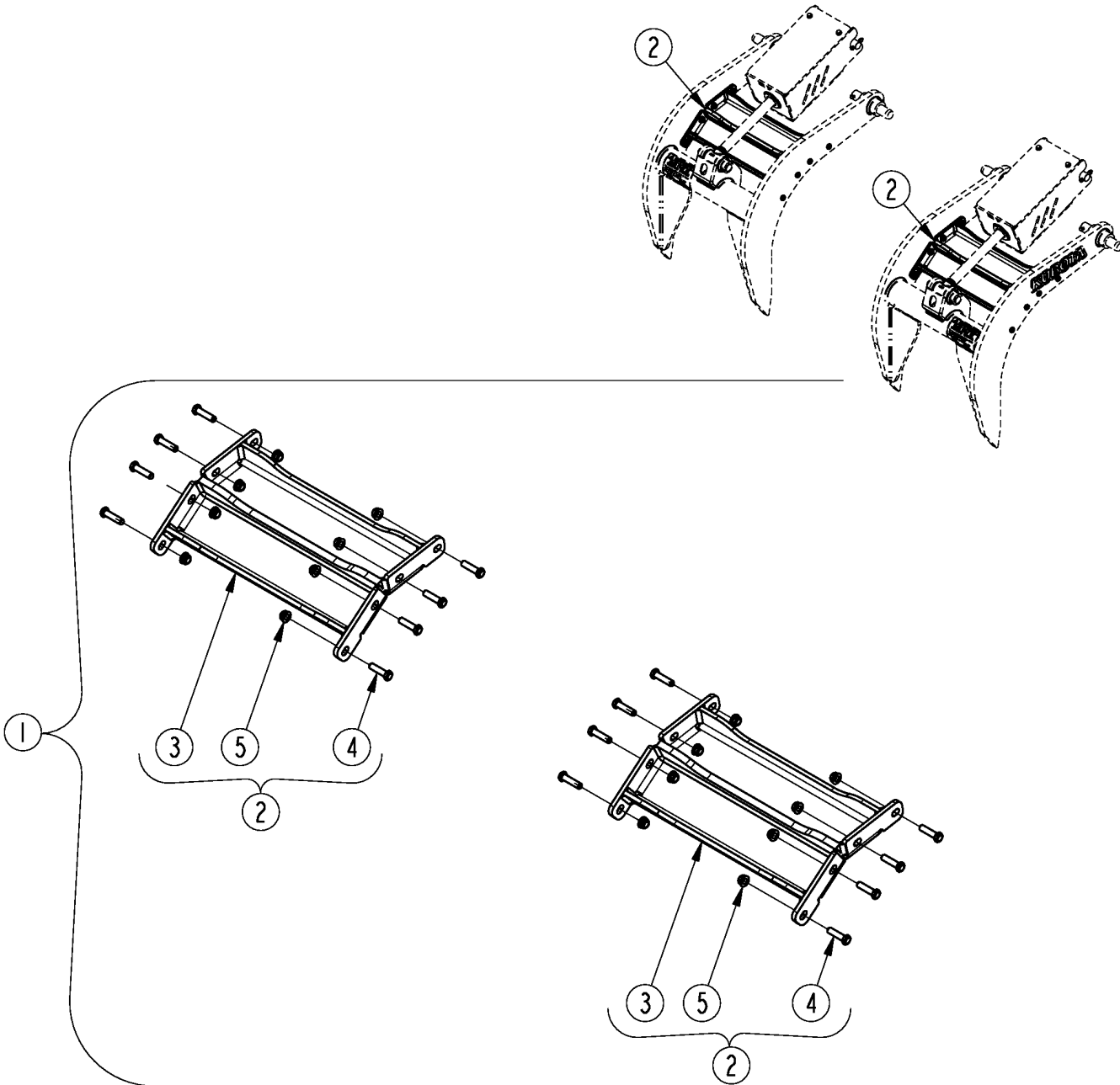


**Bolt-on Cutting Edges****Applies to AP-GB3068, AP-GB3074, AP-GB3080**

<b>Ref</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Comments</b>	<b>Revision</b>
	Dwg 39914	Drawing Image Number		
1.	381-120A	ASM, 68 BOLT ON EDGE WITH HARDEWARE		
1.	381-119A	ASM, 74 BOLT ON EDGE WITH HARDEWARE		
1.	381-103A	ASM, 80 BOLT ON EDGE WITH HARDEWARE		
2.	802-288C	PLOW 5/8-11X2 GR5	68" & 74"	
2.	842-274C	PLOW 3/4-10X2 1/2 GR8	80"	
3.	803-263C	NUT HEX FLANGE LOCK 5/8-11 PLT	68" & 74"	
3.	803-181C	NUT HEX FLANGE LOCK 3/4-10 PLT	80"	
4.	820-554C	CUTTING EDGE, 68" BUCKT BOLT ON	7 Holes	
4.	820-552C	CUTTING EDGE, 74" BUCKT BOLT ON	8 Holes	
4.	820-555C	CUTTING EDGE, 80" BUCKT BOLT ON	9 Holes	

# Cylinder Shield

Applies to AP-GB3068, AP-GB3074, AP-GB3080



39879

## ***Cylinder Shield***

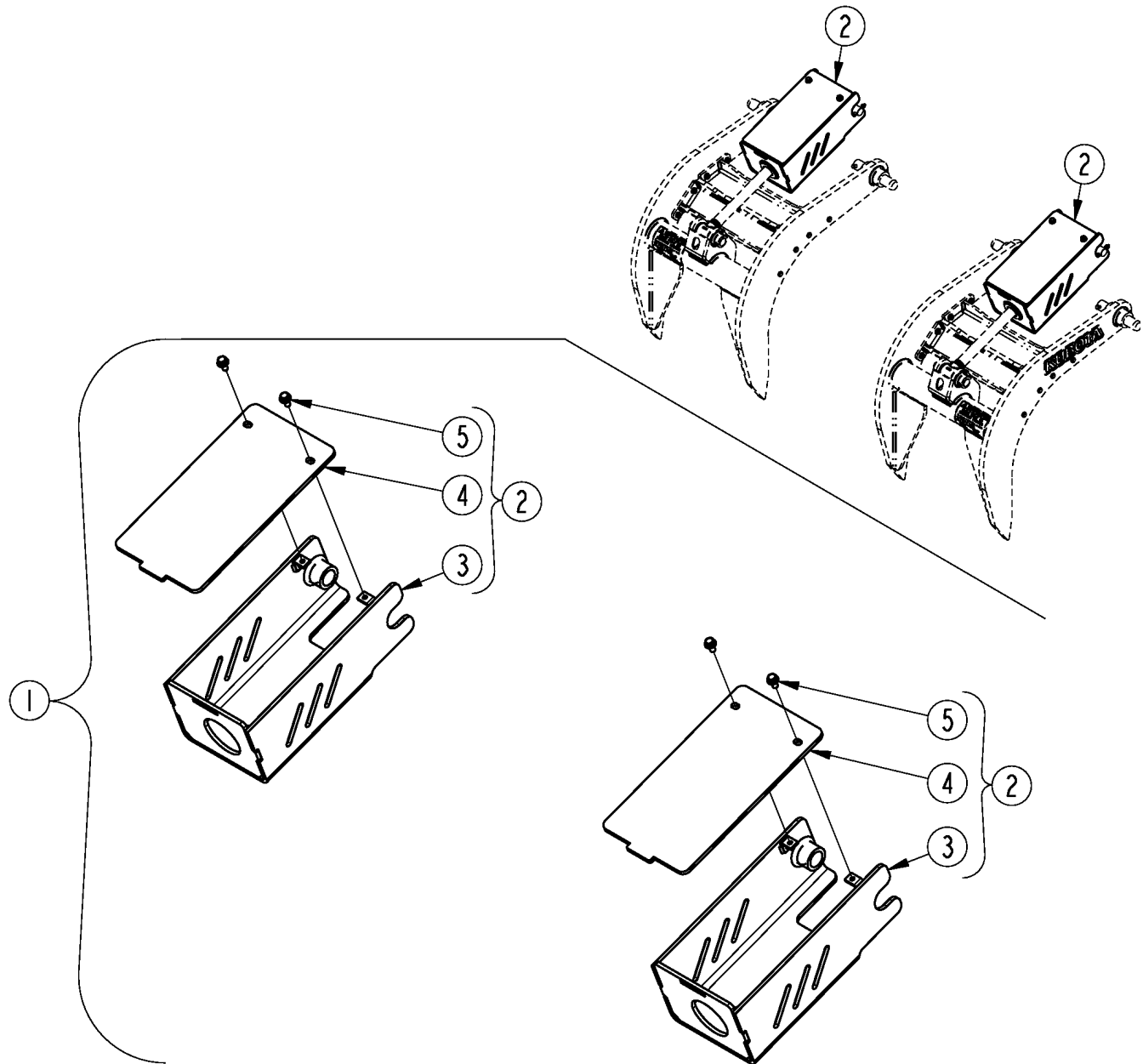
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**Applies to AP-GB3068, AP-GB3074, AP-GB3080**

<b>Ref</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Comments</b>	<b>Revision</b>
	dwg 39879	Drawing Image Number		
1.	380-278A	ASSY, CYLINDER SHIELDS		
2.	380-277S	ASSY, CYLINDER SHIELD		
3.	380-276H	WMT, CYLINDER SHIELD		
4.	802-022C	HHCS 3/8-16X1 1/2 GR5		
5.	803-209C	NUT FLANGE LOCK 3/8-16 PLT		

# Hose Shield

Applies to AP-GB3068, AP-GB3074, AP-GB3080



39878

## ***Hose Shield***

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**Applies to AP-GB3068, AP-GB3074, AP-GB3080**

<b>Ref</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Comments</b>	<b>Revision</b>
	dwg 39878	Drawing Image Number		
1.	380-248A	ASSY, HOSE SHIELDS		
2.	380-246S	ASY, HOSE SHIELD		
3.	380-247H	WMT, HOSE SHIELD		
4.	380-346D	COVER, HOSE SHIELD		
5.	802-488C	HFSS 5/16-18X5/8 GR5		



# Part Number Index

The Part Number Index is a numeric index of all part numbers included in this manual. The index shows what page(s) the part is used on.

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821-070CQT	15		
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851-756C	9		
851-757C	9		
851-762C	9		
851-947C	9		
851-948C	9		
858-237C	13		
858-398C	13		
858-587C	13		
858-588C	13		
861-004C	9		
861-005C	9		
885-589C	13		
891-798C	9		

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